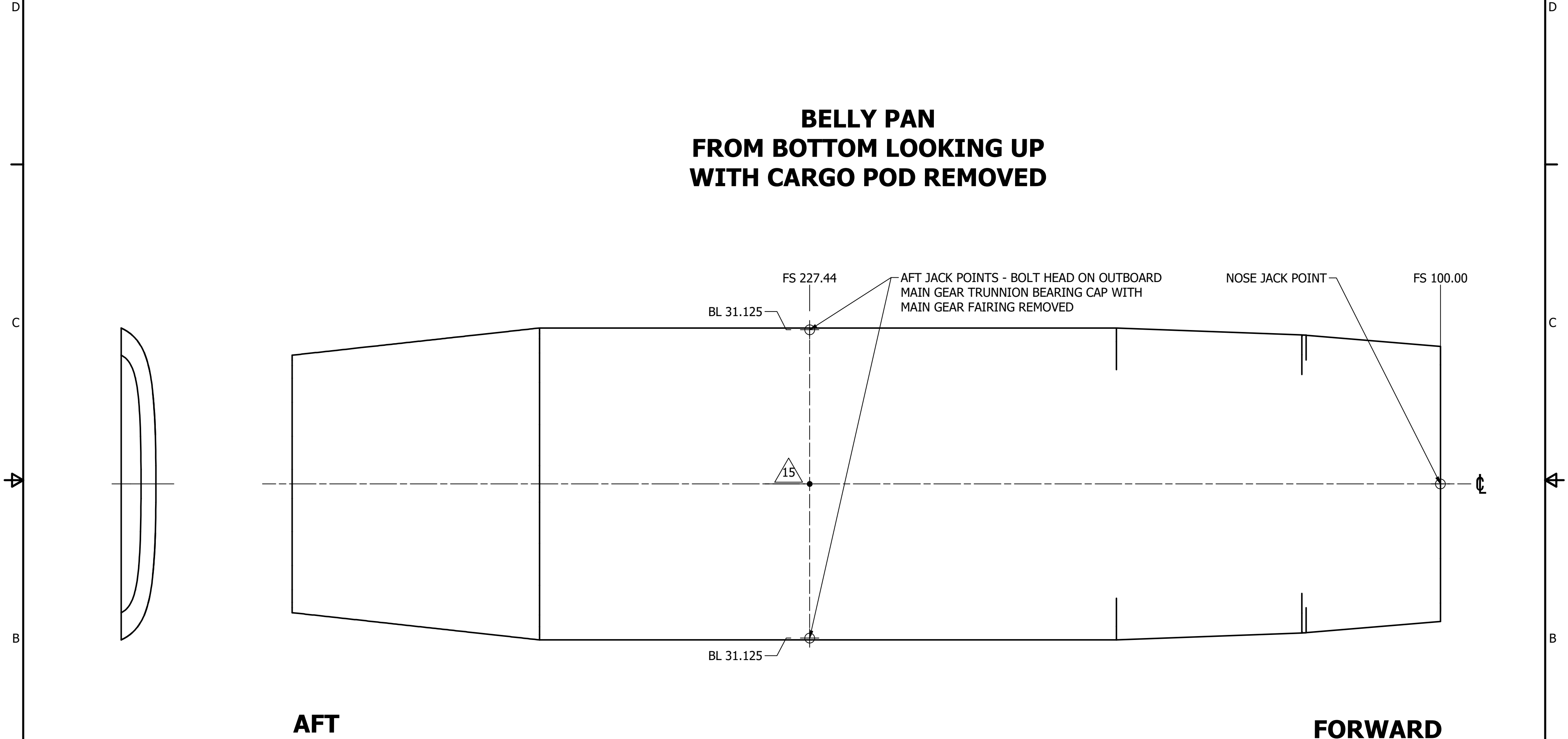


AIRCRAFT CENTERLINE DETERMINATION

BELLY PAN
FROM BOTTOM LOOKING UP
WITH CARGO POD REMOVED



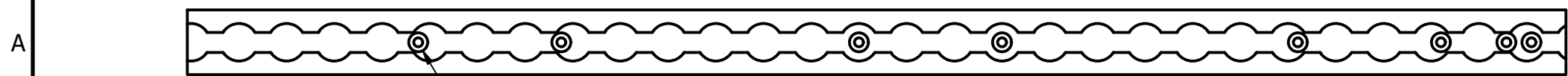
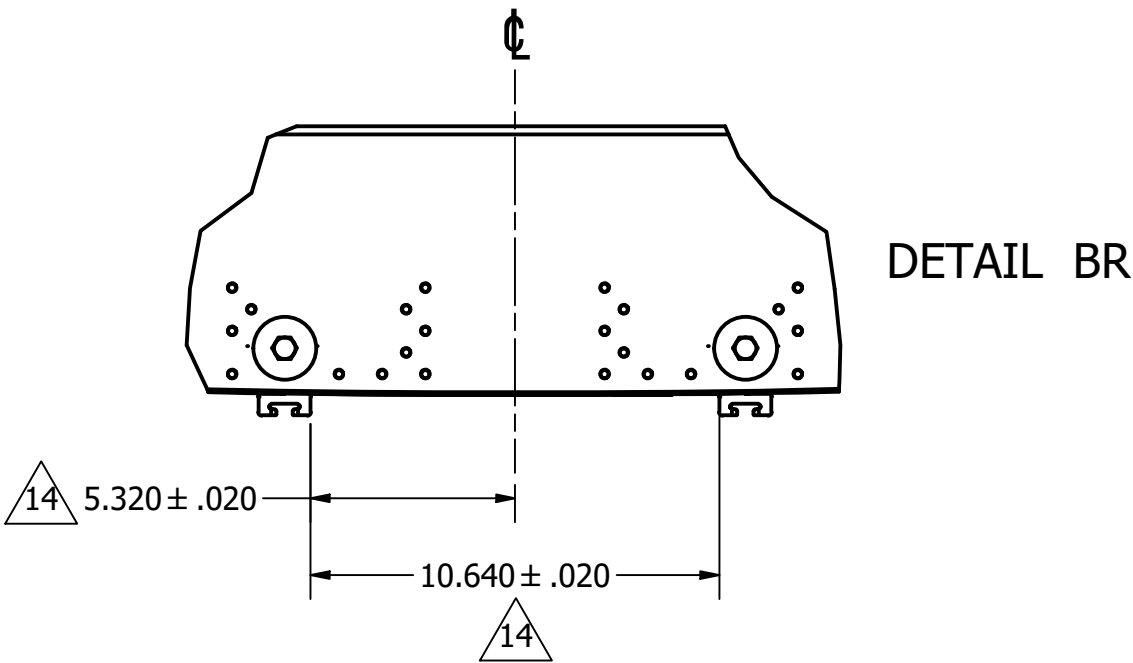
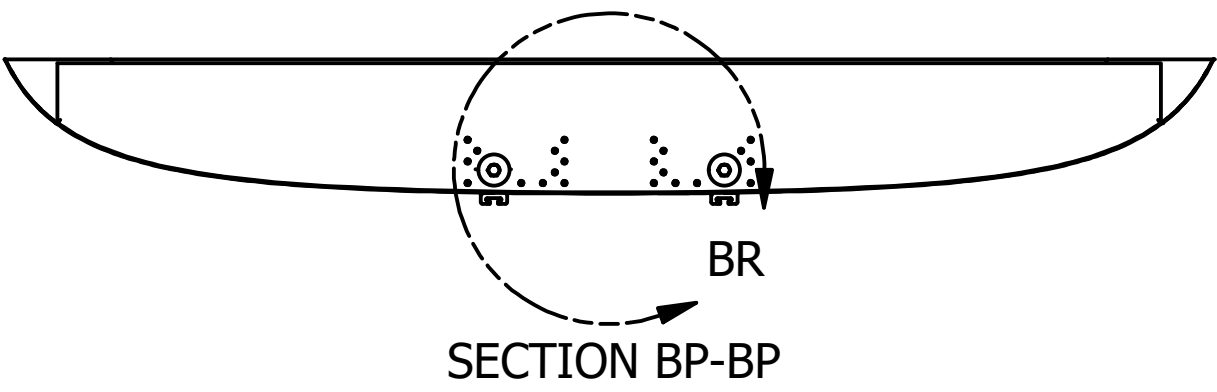
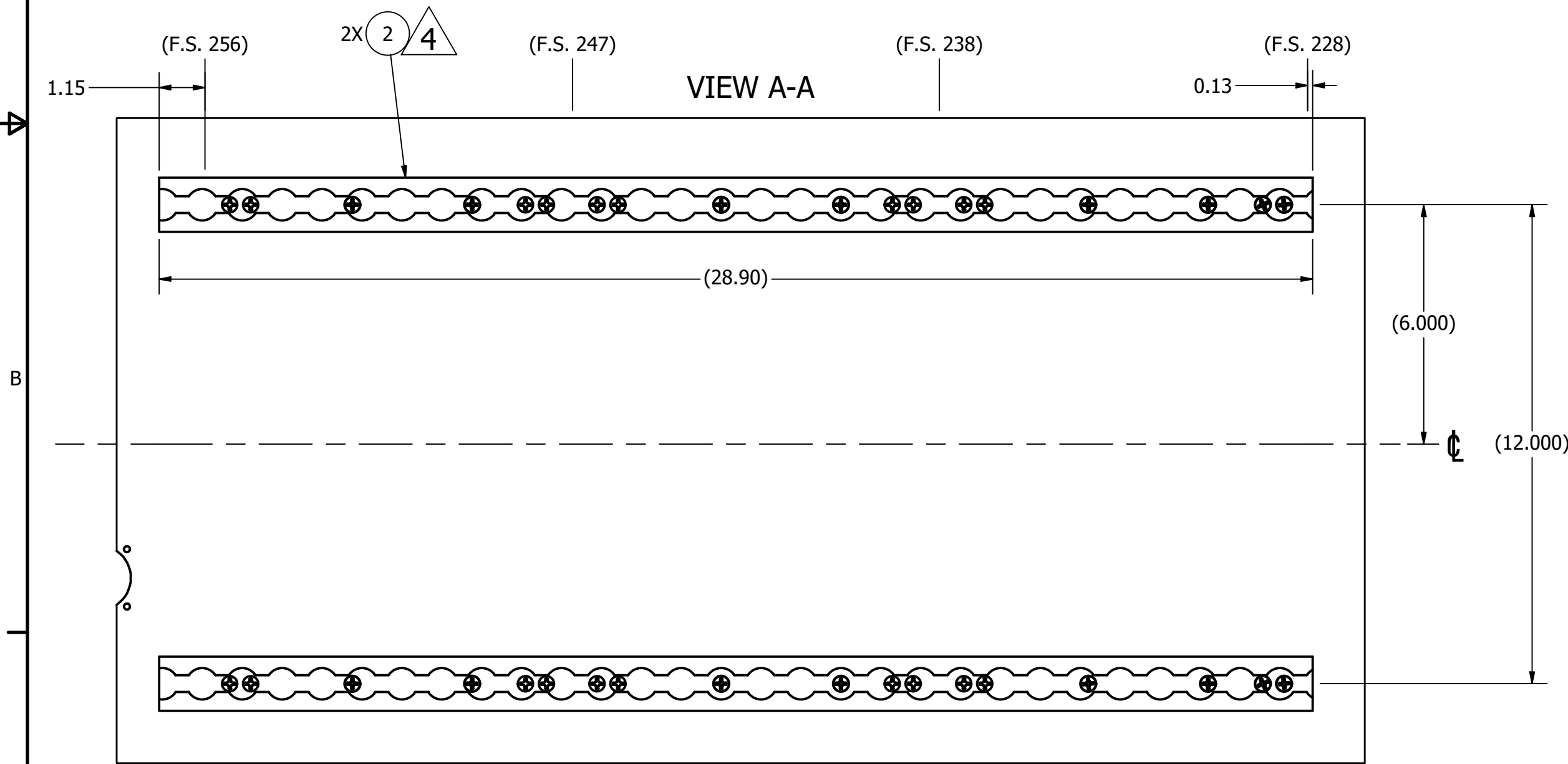
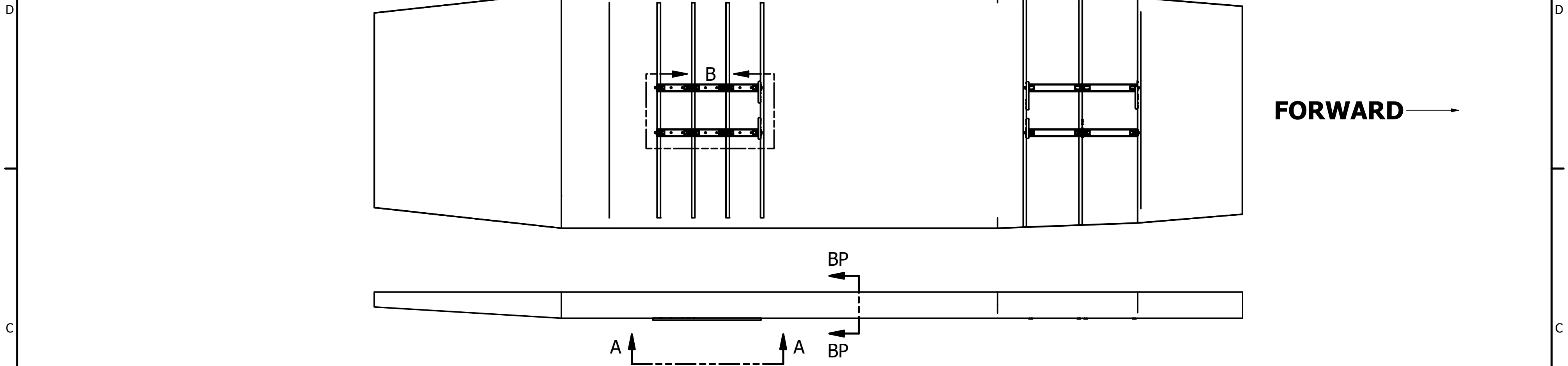
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PROTO

Paravion [®] Technology Inc.		TITLE R/T INSTALLATION		DRAWING NUMBER C208RT-110	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ±.1 .XX = ±.05 .XXX = ±.010 ANGLES = ± 1°		DRAWN BY KEW	CHK'D BY LS	APRVD. BY JT	DATE 3/4/16
		DO NOT SCALE DRAWING			REV E
THREADS: INTERNAL CLASS 2B EXTERNAL CLASS 2A		3RD ANGLE PROJECTION		SHEET 2 OF 17	
				© 2017 PARAVION TECH. INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY INC.	

-1 AFT RAIL INSTALLATION

BELLY PAN
FROM TOP LOOKING DOWN



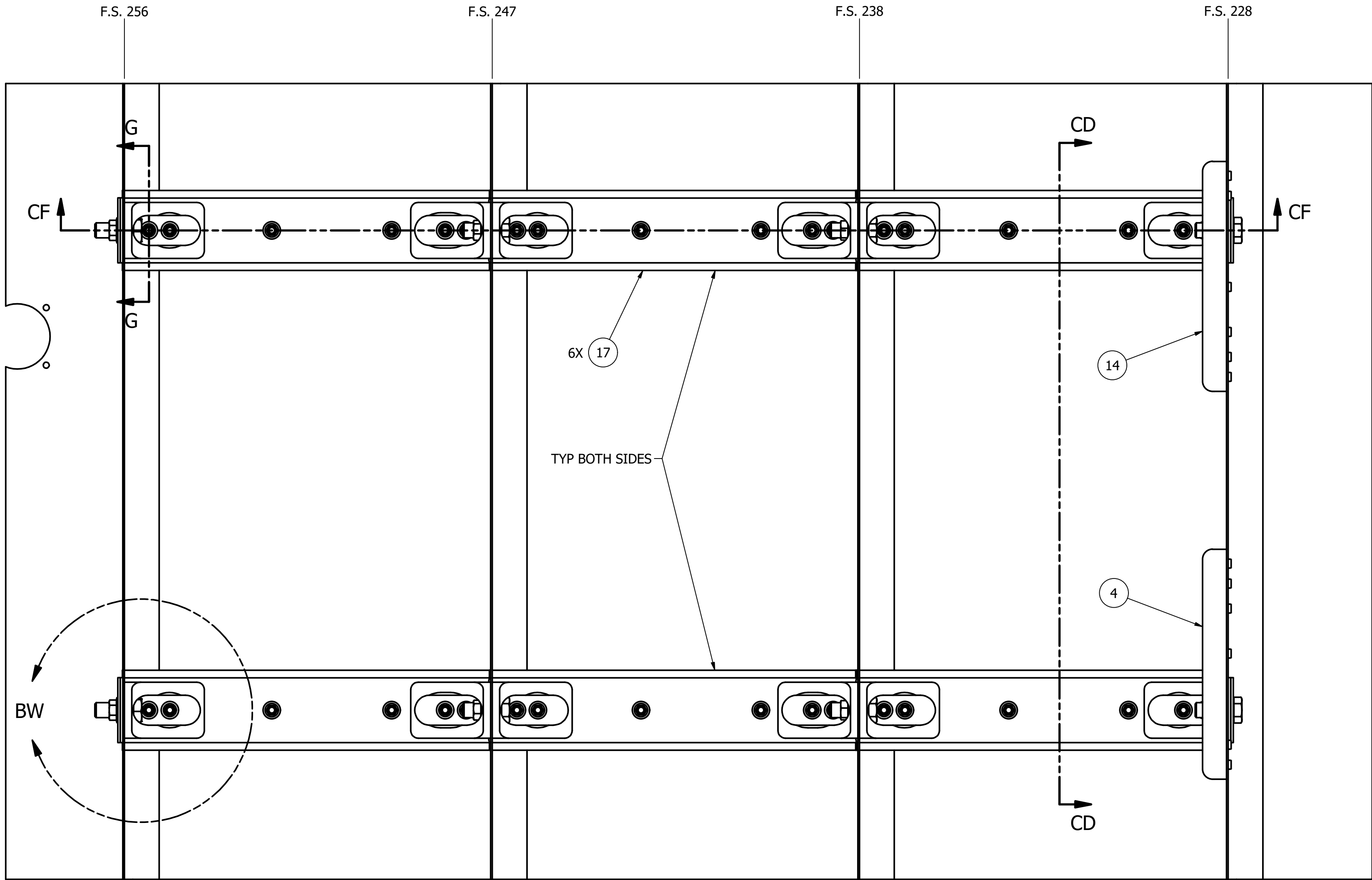
RAIL, PRIOR TO INSTALLATION, HAS 8X PREDRILLED HOLES.
ADDITIONAL HOLES TO BE DRILLED DURING INSTALLATION.

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THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A		DO NOT SCALE DRAWING		REV E	ECO
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-1 AFT RAIL INSTALLATION



DETAIL B

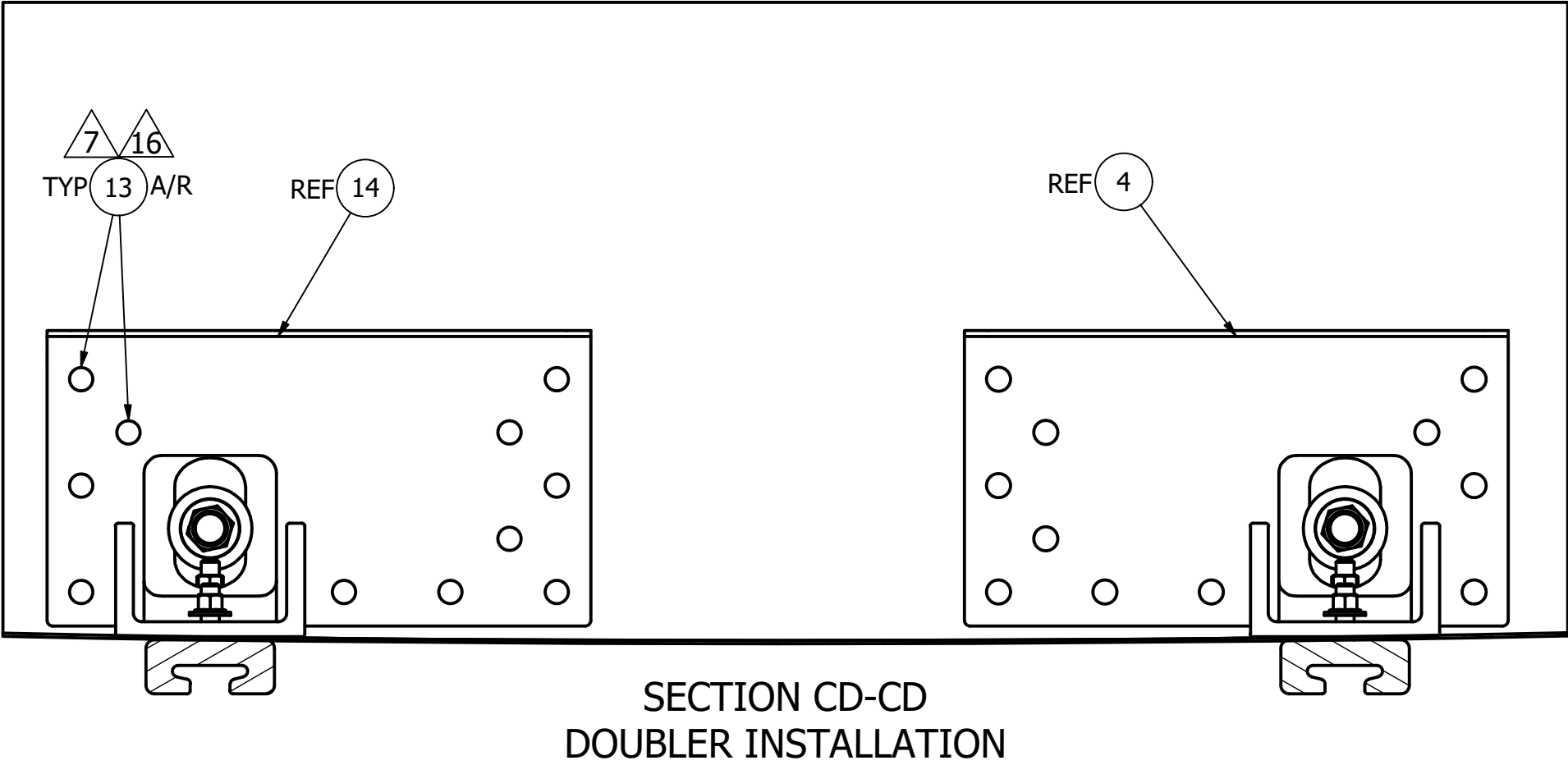
FORWARD →

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PROTO

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DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ±.1 .XX = ±.05 .XXX = ±.010 ANGLES = ± 1°		DRAWN BY KEW	CHK'D BY LS	APRVD. BY JT	DATE 3/4/16
THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A		DO NOT SCALE DRAWING		REV E	ECO
3RD ANGLE PROJECTION		© 2017 PARAVION TECH. INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY INC.		SHEET 4 OF 17	

-1 AFT RAIL INSTALLATION



Paravion [®] Technology Inc.		TITLE R/T INSTALLATION		DRAWING NUMBER C208RT-110	
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		DO NOT SCALE DRAWING			REV E
THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A		3RD ANGLE PROJECTION		SHEET 5 OF 17	

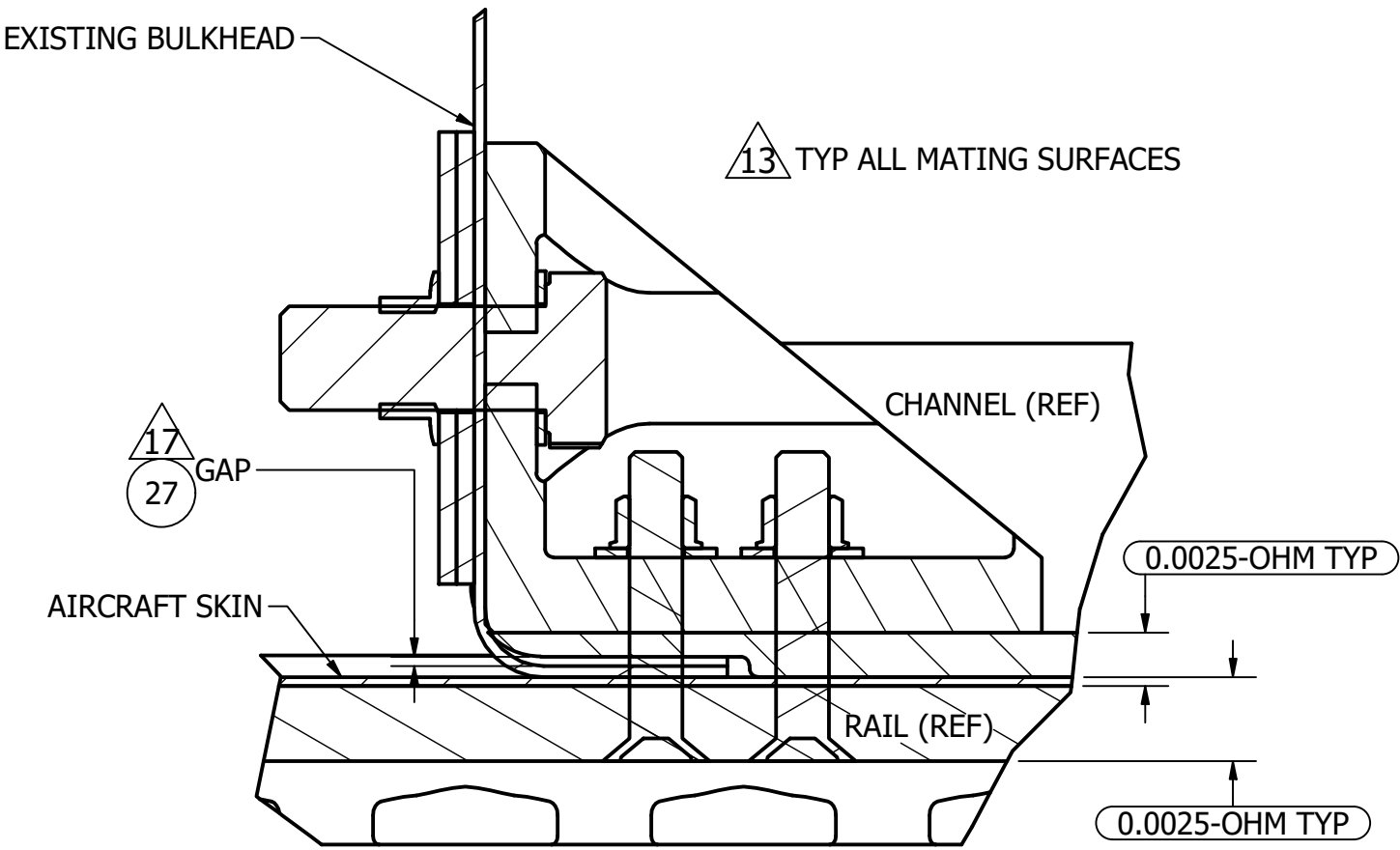
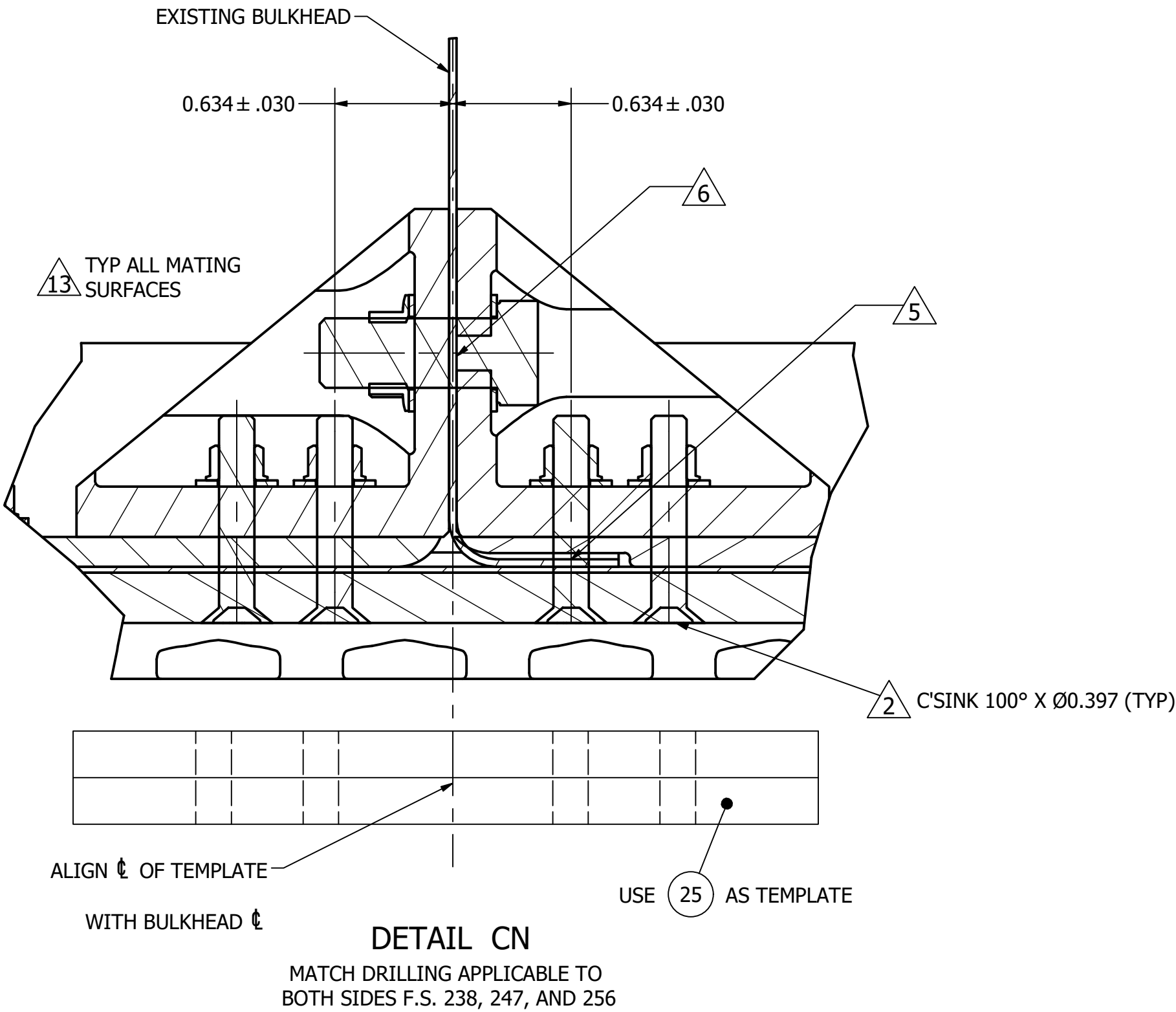
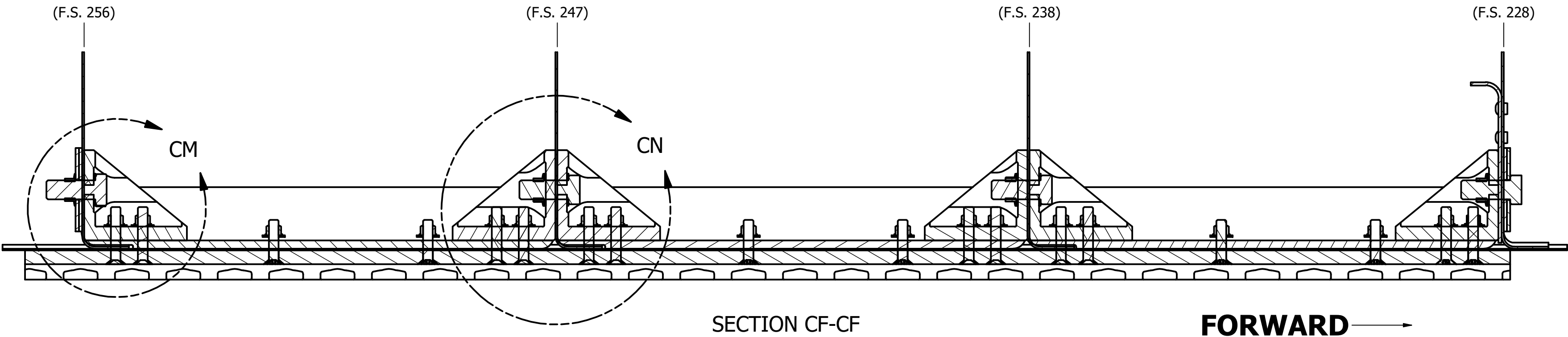
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PROTO

-1 AFT RAIL INSTALLATION

INSTALLATION MUST BE TESTED AFTER ASSEMBLY TO VERIFY ELECTRICAL BONDING. USING CALIBRATED MILLIOHM METER, TEST RESISTANCE BETWEEN THE FOLLOWING METAL-TO-METAL INTERFACES:

- LEFT CHANNEL TO NEAREST INTERNAL AIRCRAFT PRIMARY STRUCTURE (TYP), NOT TO EXCEED 2.5 MILLIOHM (0.0025 OHM).
- RIGHT CHANNEL TO NEAREST INTERNAL AIRCRAFT PRIMARY STRUCTURE (TYP), NOT TO EXCEED 2.5 MILLIOHM (0.0025 OHM).
- LOAD RAIL TO NEAREST EXTERNAL AIRCRAFT STRUCTURE (TYP), NOT TO EXCEED 2.5 MILLIOHM (0.0025 OHM).



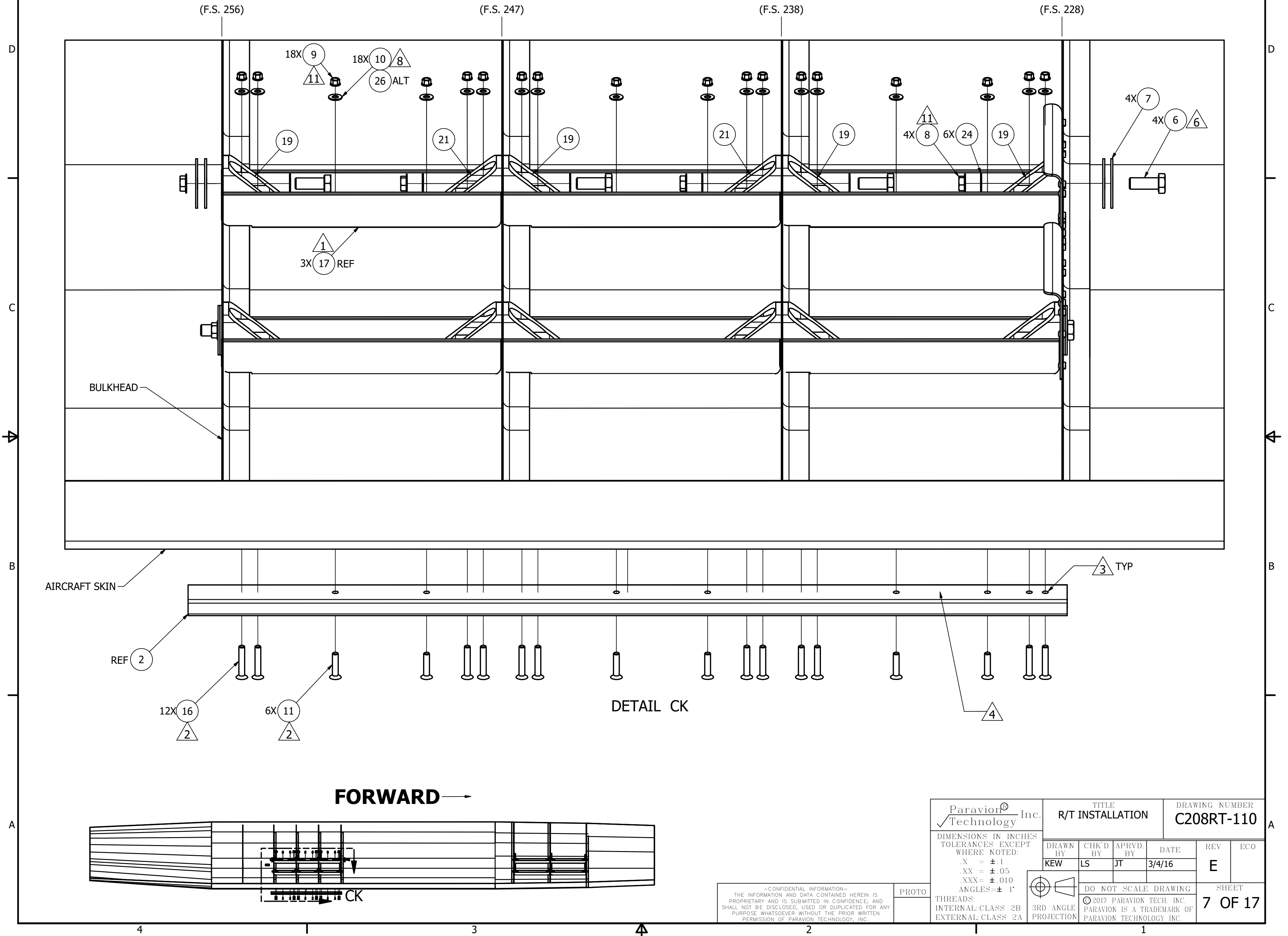
Paravion [®] Technology Inc.		TITLE R/T INSTALLATION		DRAWING NUMBER C208RT-110	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ±.1 .XX = ±.05 .XXX = ±.010 ANGLES = ± 1°	DRAWN BY KEW	CHK'D BY LS	APRVD. BY JT	DATE 3/4/16	REV E
	DO NOT SCALE DRAWING				ECO
THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A		3RD ANGLE PROJECTION		SHEET 6 OF 17	

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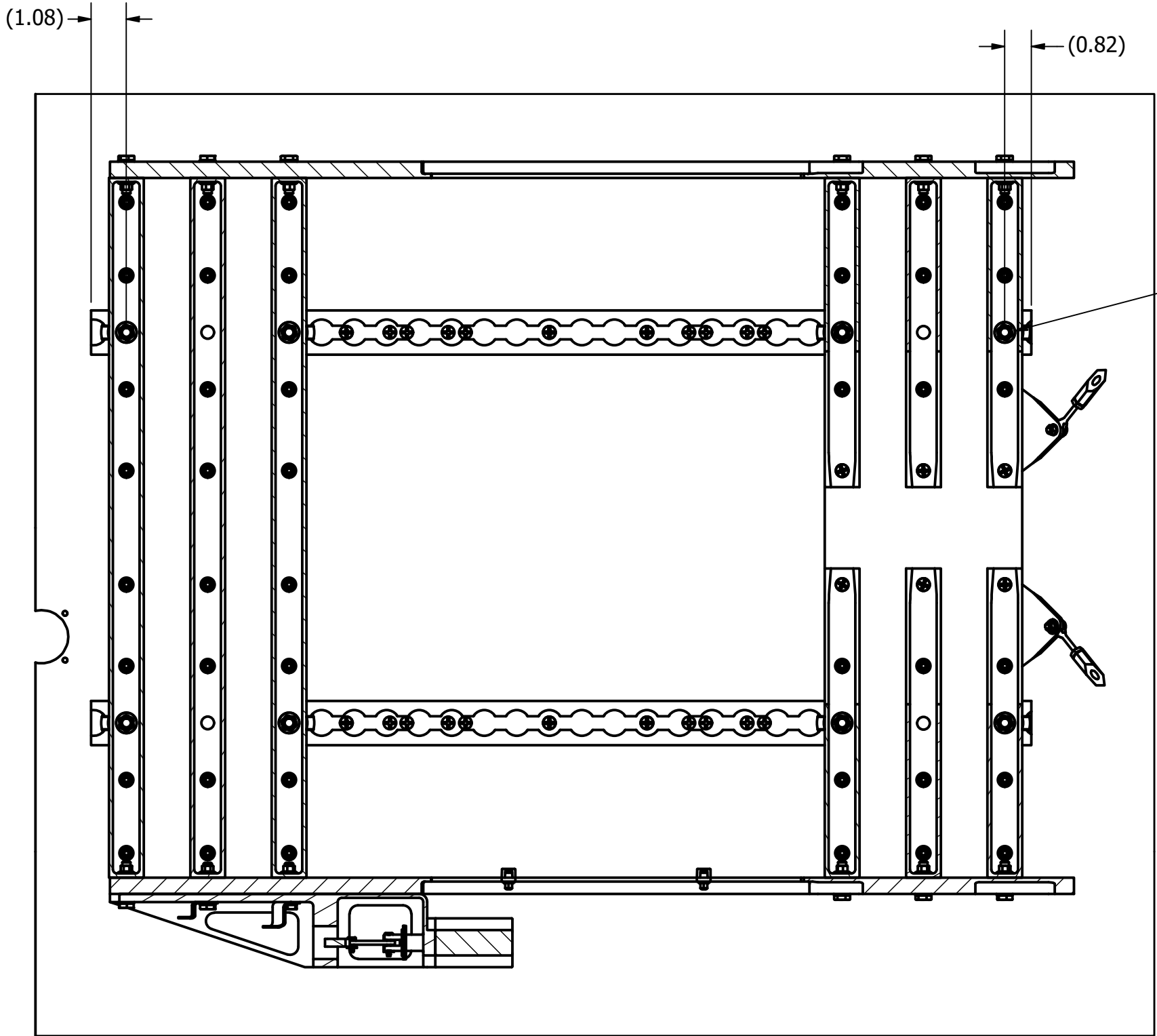
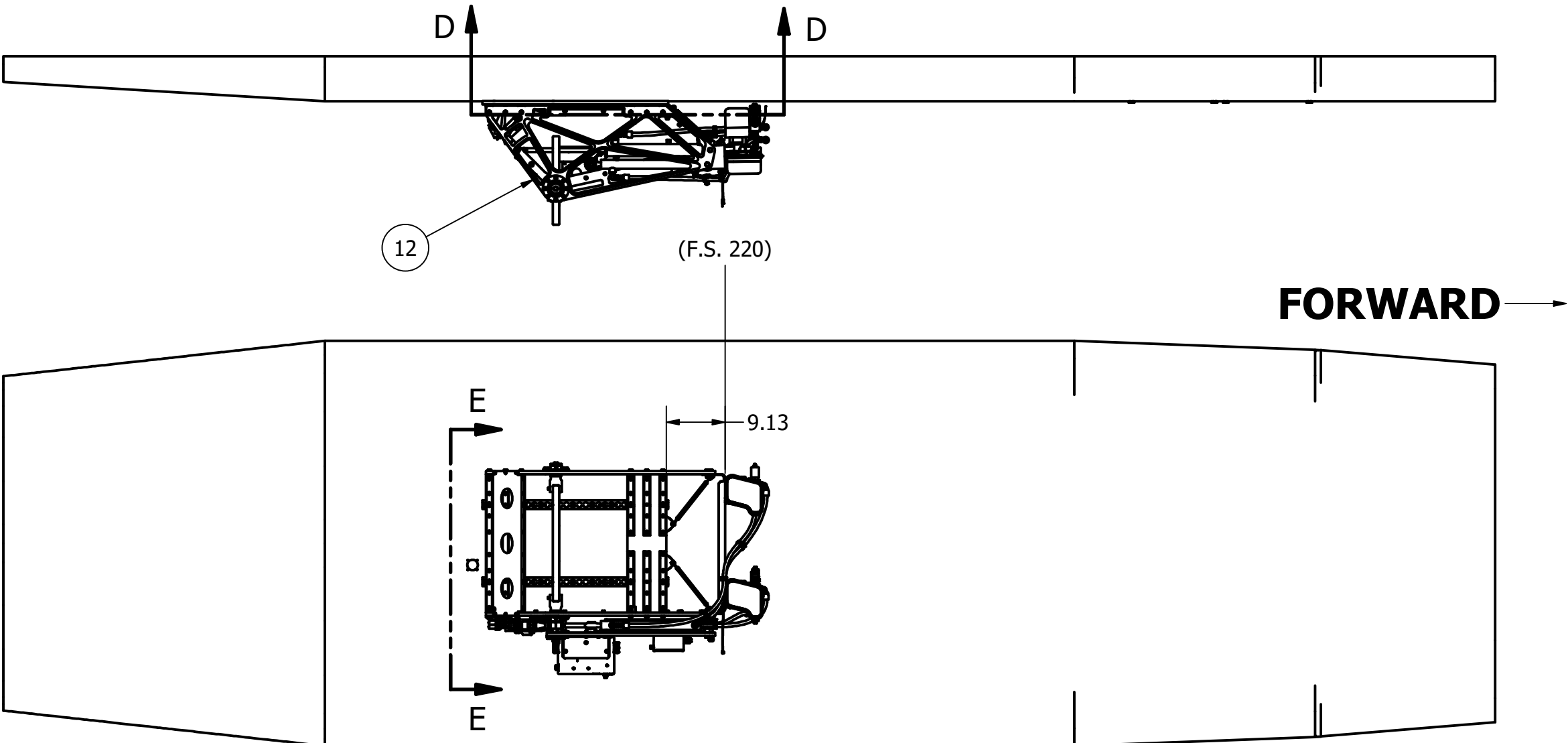
PROTO

-1 AFT RAIL INSTALLATION

ONLY LS EXPLODED VIEW SHOWN FOR CLARITY.
QUANTITIES ARE PER SIDE.



**-1 AFT RETRACTABLE TURRET
INSTALLATION**



SECTION D-D

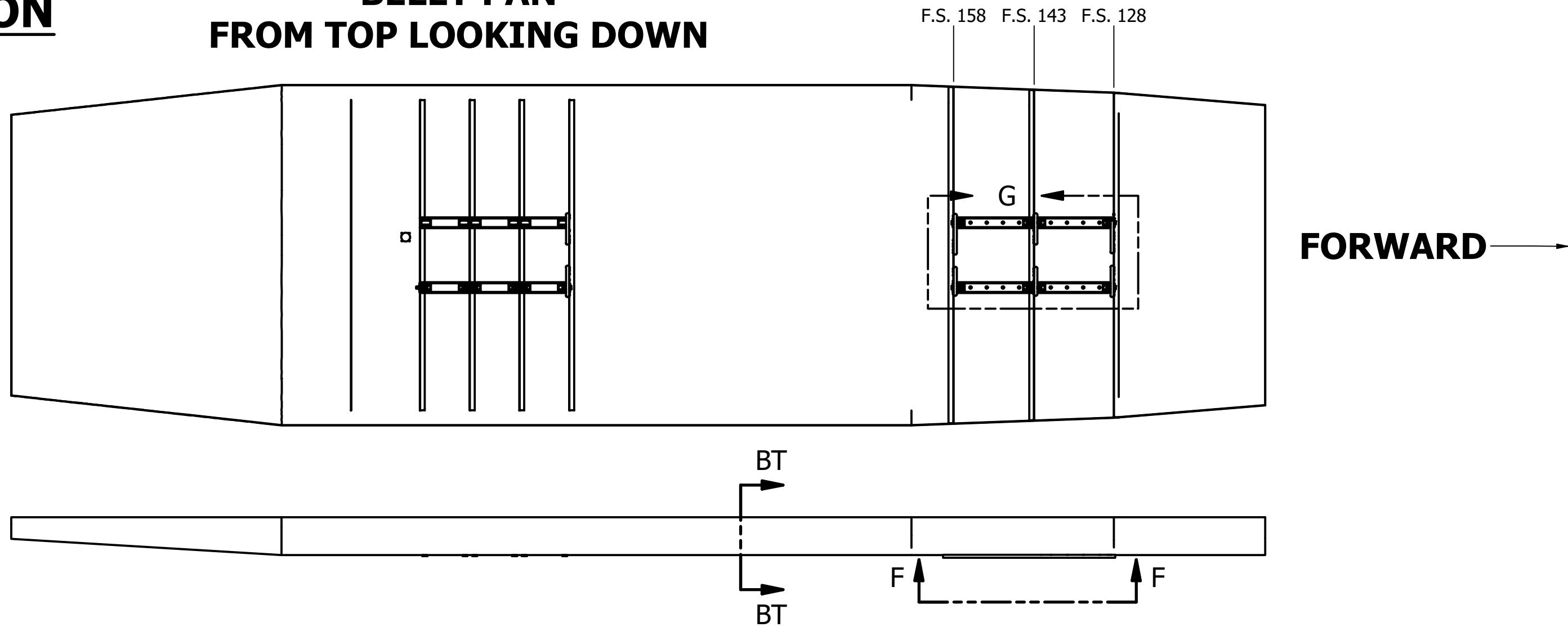
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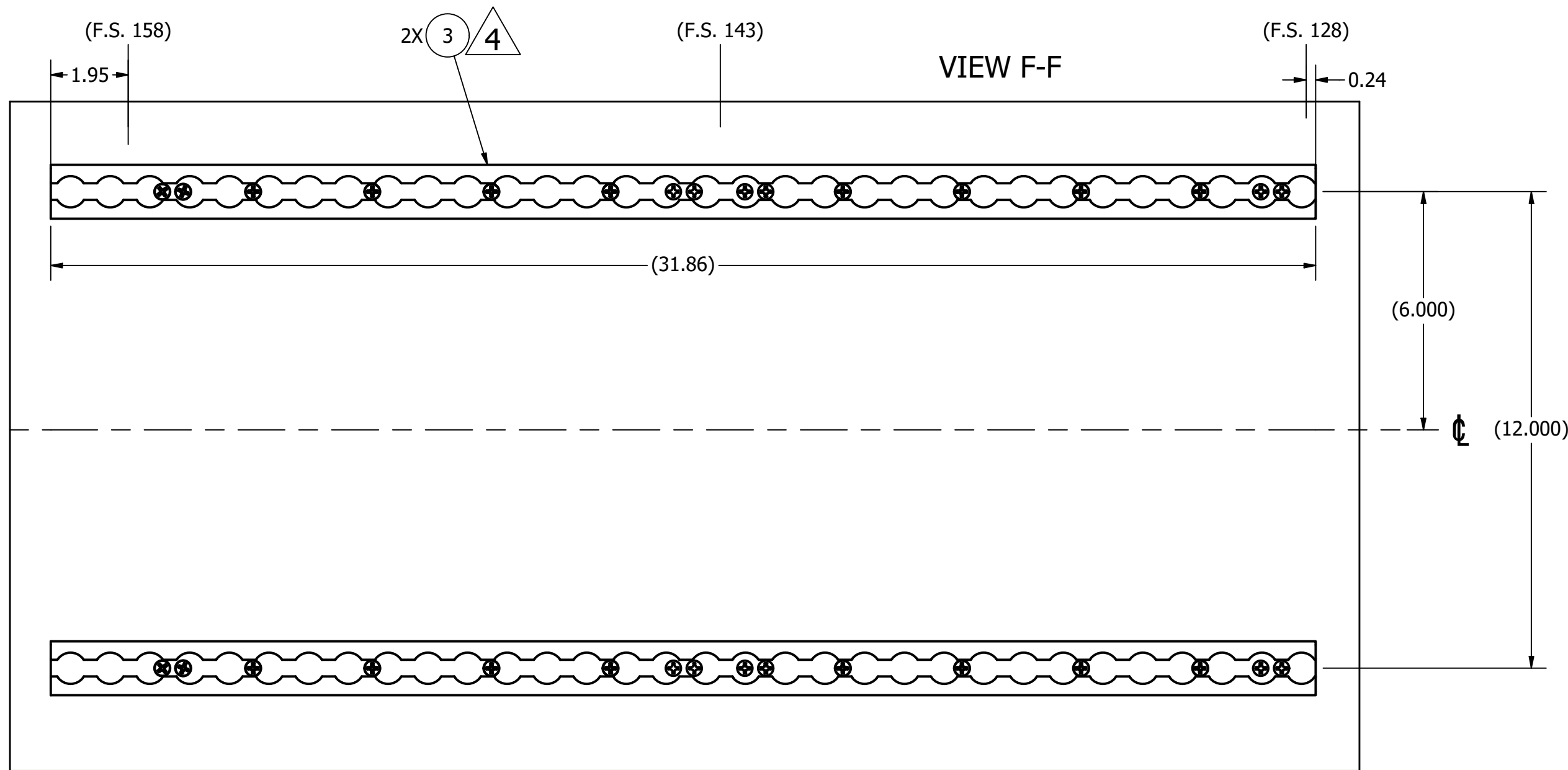
Paravion [®] Technology Inc.		TITLE R/T INSTALLATION		DRAWING NUMBER C208RT-110	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ±.1 .XX = ±.05 .XXX = ±.010 ANGLES = ± 1°		DRAWN BY KEW	CHK'D BY LS	APRVD. BY JT	DATE 3/4/16
THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A		DO NOT SCALE DRAWING		REV E	ECO
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-2 FWD RAIL INSTALLATION

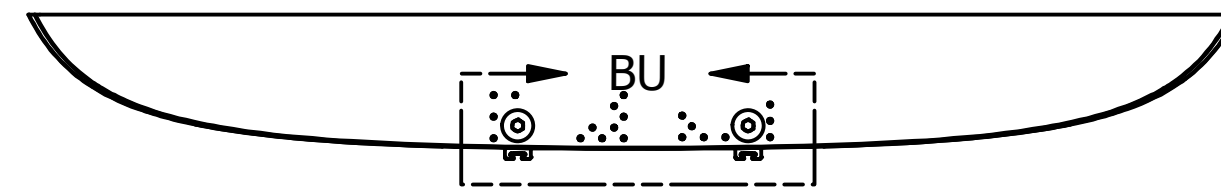
BELLY PAN FROM TOP LOOKING DOWN



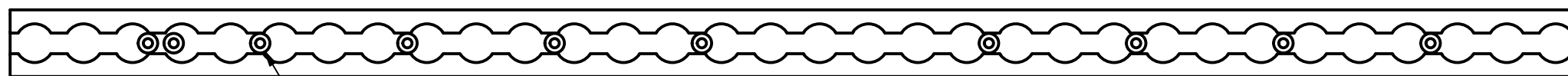
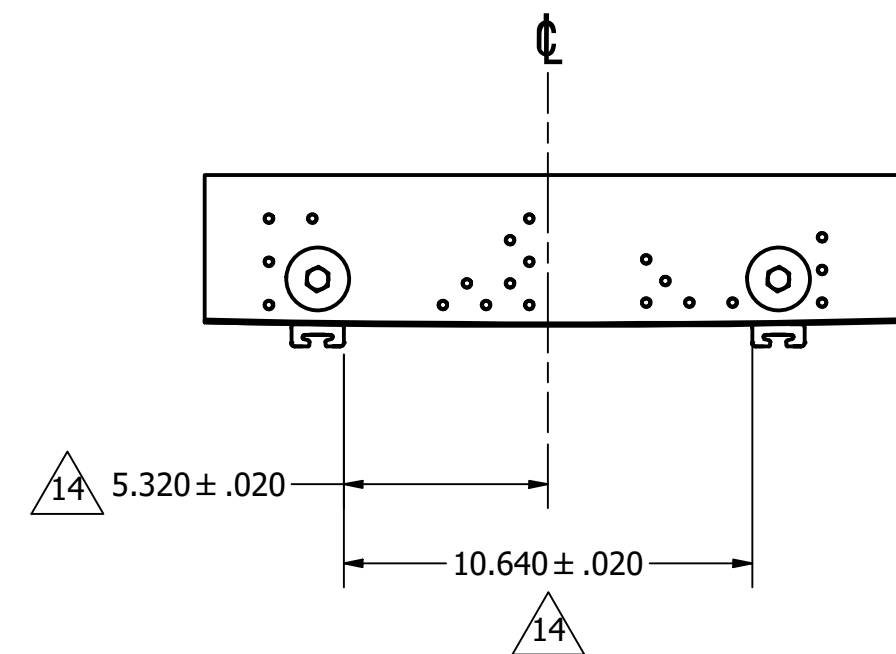
VIEW F-F



SECTION BT-BT



DETAIL BU

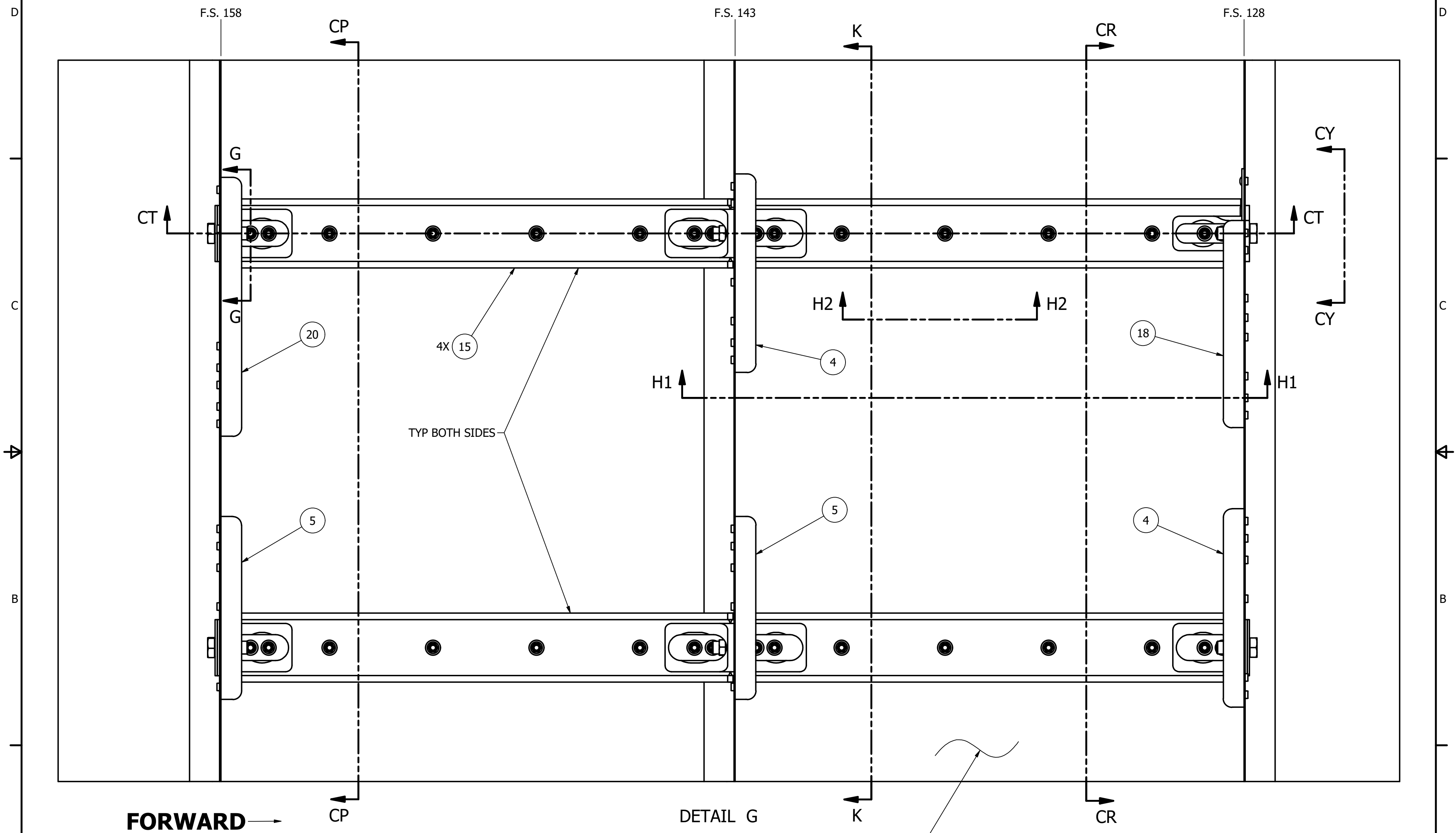


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THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A		DO NOT SCALE DRAWING		REV E	ECO
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-2 FWD RAIL INSTALLATION



MOVE POWER SUPPLY
SHELF BETWEEN MOUNT
RAILS REFERENCE F.S.
128 & 144, RIGHT SIDE

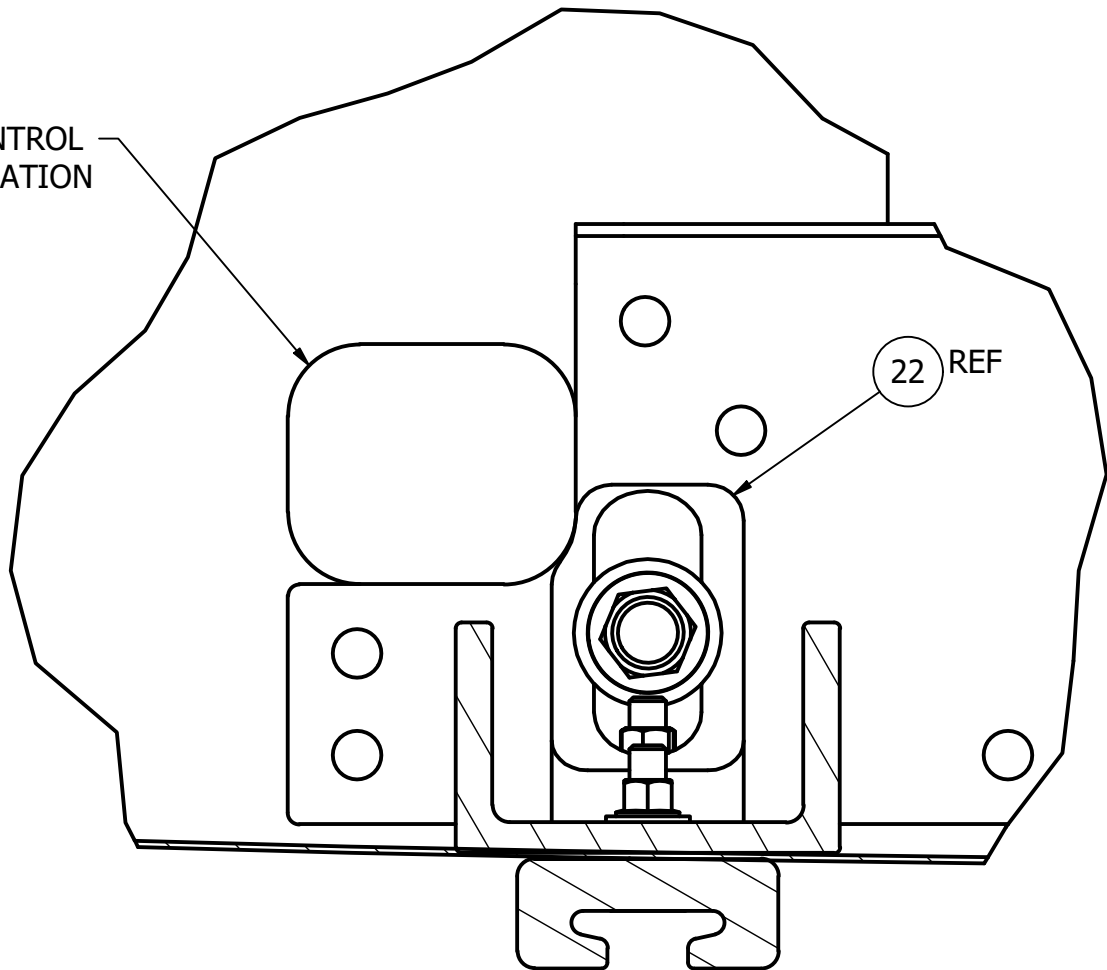
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THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A		DO NOT SCALE DRAWING		REV E	ECO
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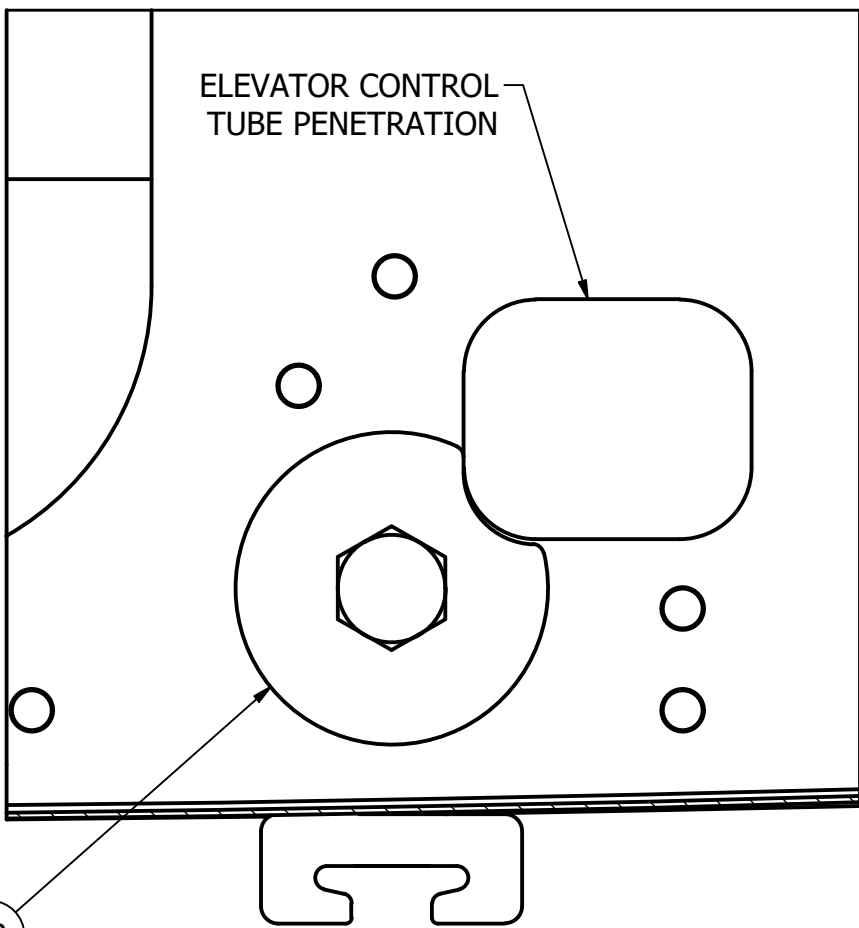
-2 FWD RAIL INSTALLATION

ELEVATOR CONTROL
TUBE PENETRATION

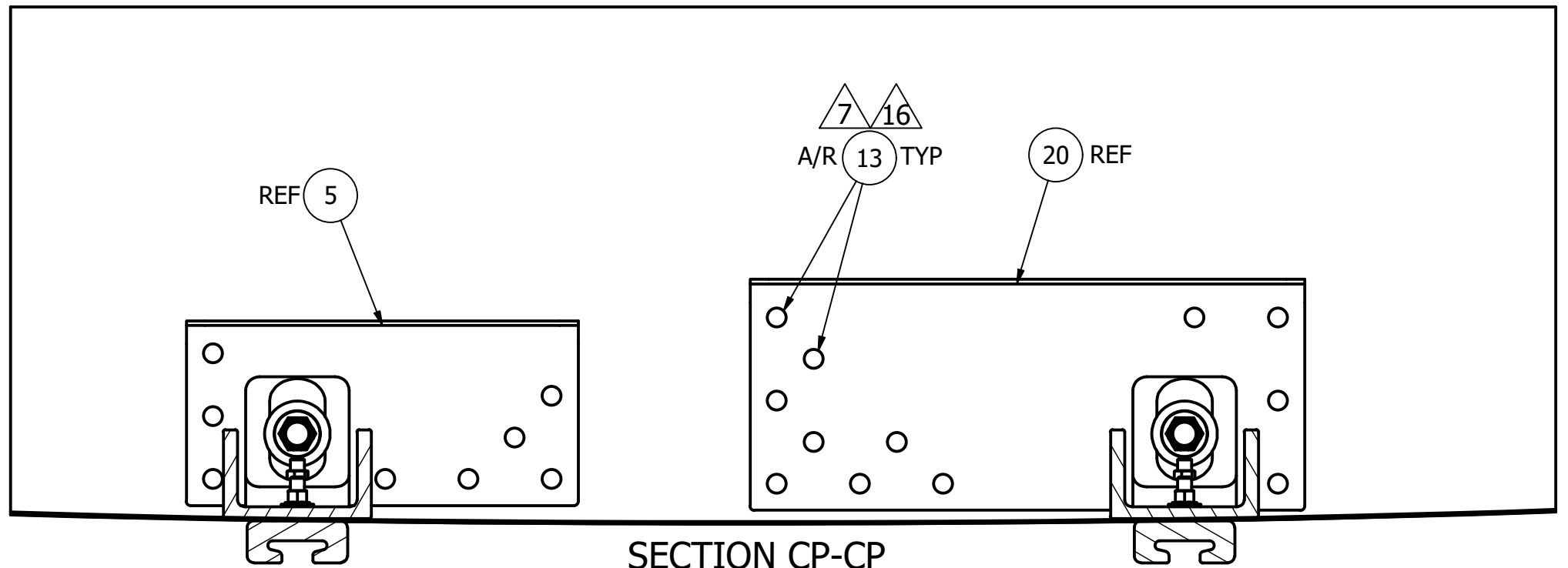


DETAIL CU

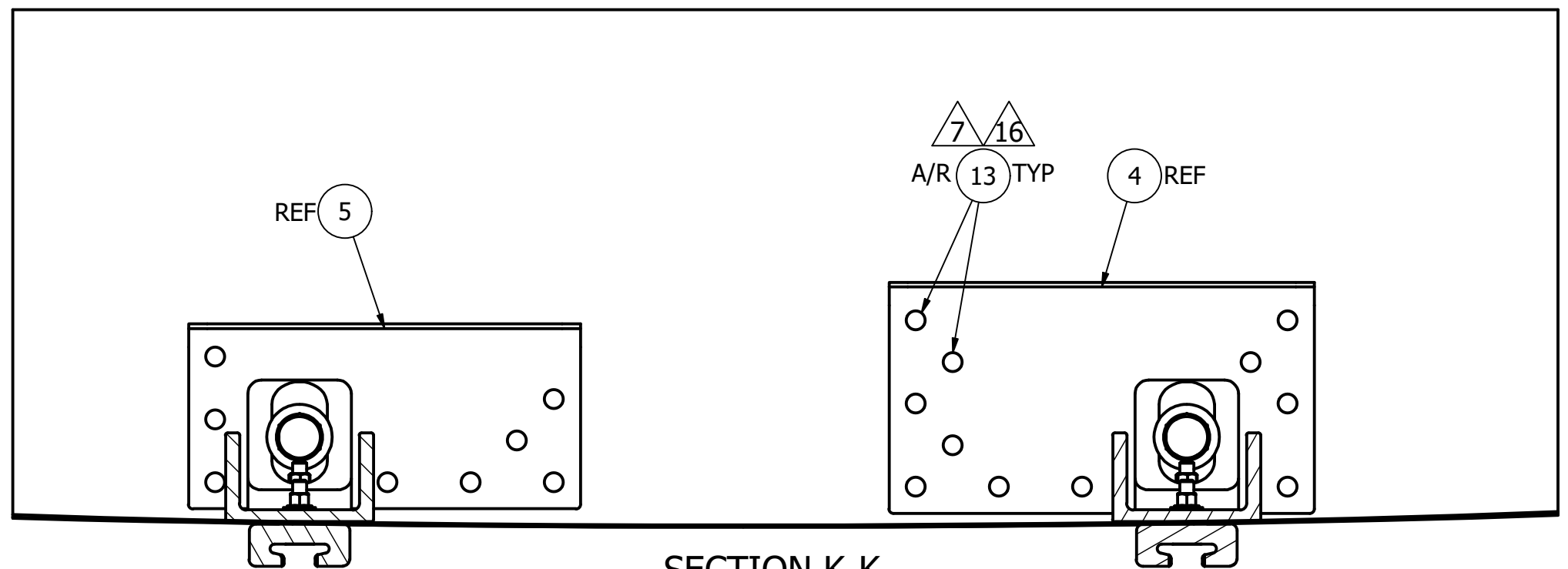
ELEVATOR CONTROL
TUBE PENETRATION



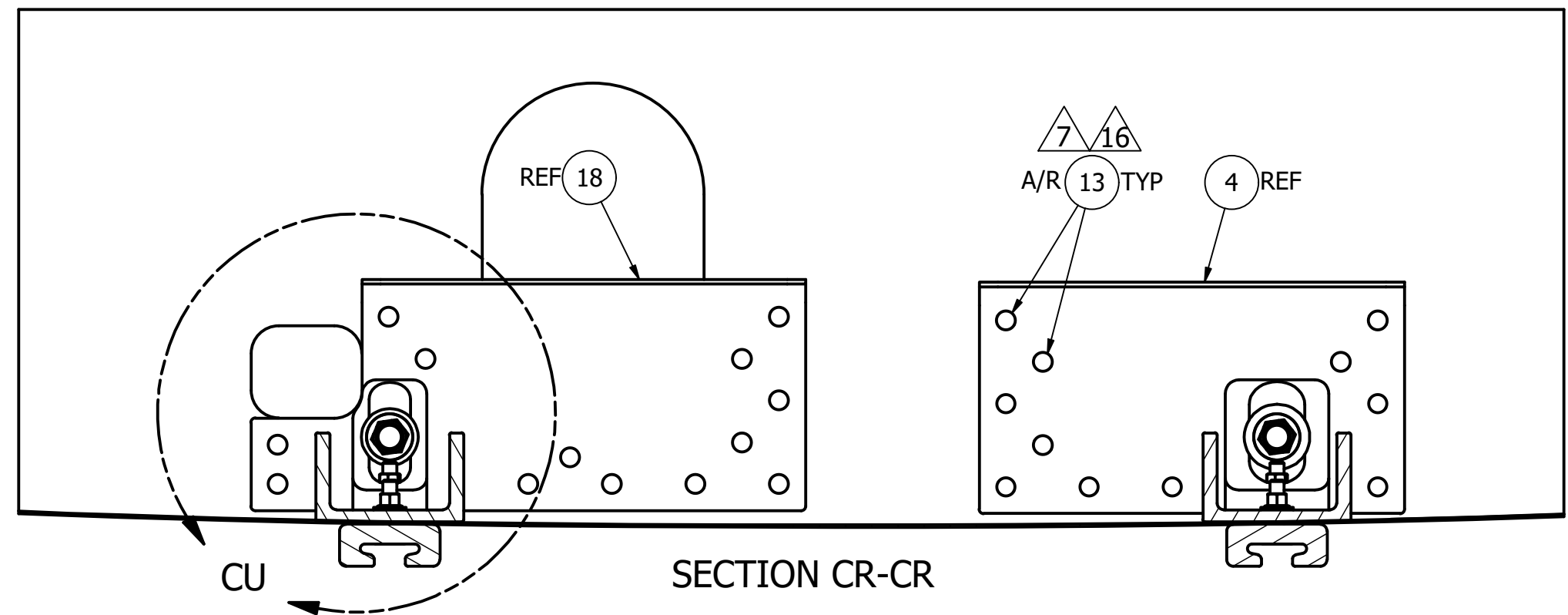
SECTION CY-CY
F.S. 228 LS ONLY



SECTION CP-CP



SECTION K-K



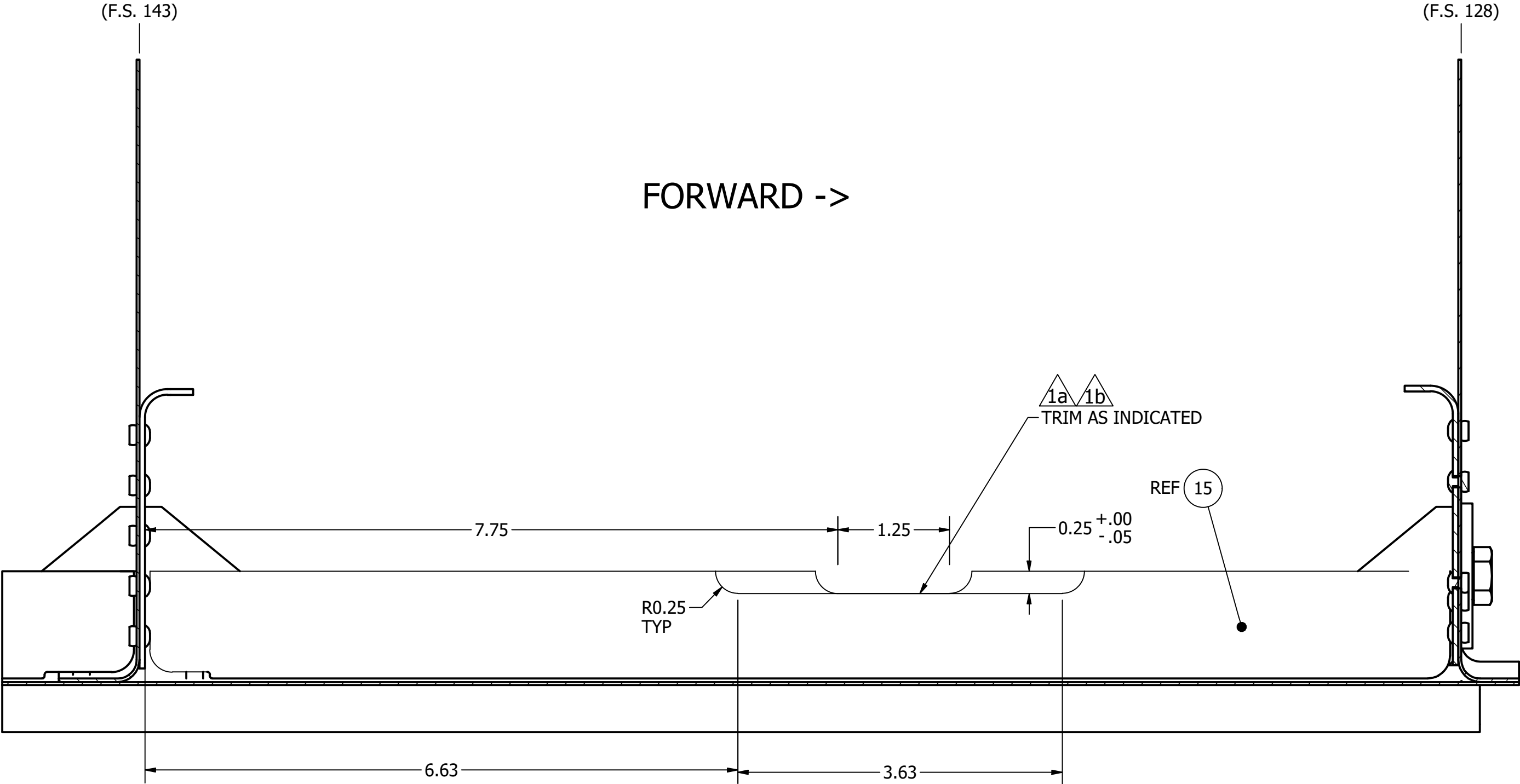
SECTION CR-CR

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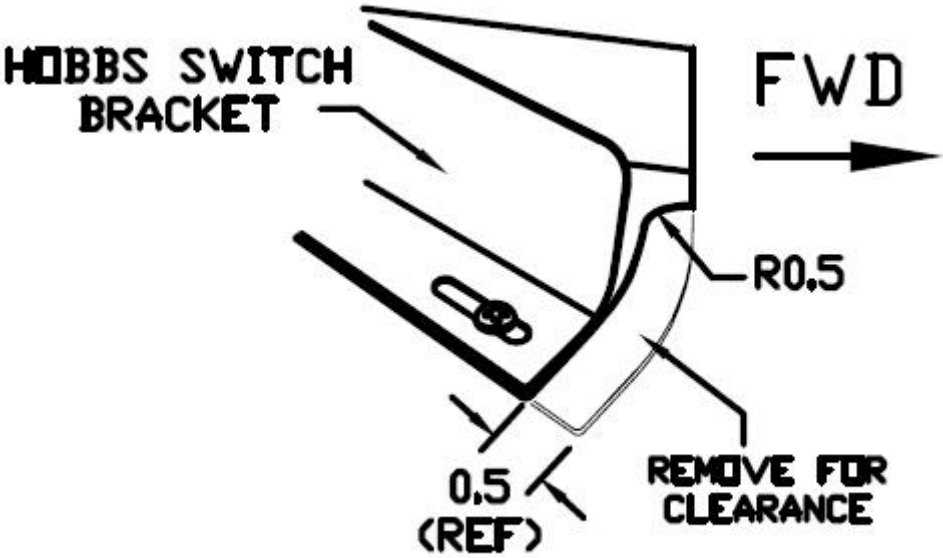
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-2 FWD RAIL INSTALLATION



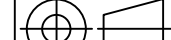
SECTION H1-H1
LEFT SIDE ONLY



VIEW H2-H2
(ISOMETRIC)

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PROTO

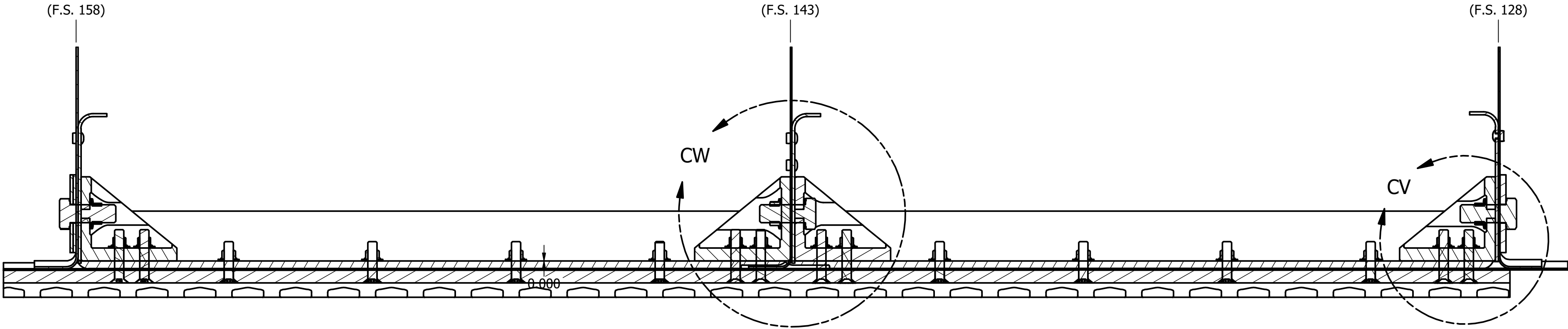
<div>Paravion[®] Technology Inc.</div> <div>DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ±.1 .XX = ±.05 .XXX = ±.010 ANGLES = ± 1°</div> <div>THREADS: INTERNAL CLASS 2B EXTERNAL CLASS 2A</div>	TITLE R/T INSTALLATION				DRAWING NUMBER C208RT-110	
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	KEW	LS	JT	3/4/16	E	
					SHEET	
	3RD ANGLE PROJECTION				12 OF 17	
DO NOT SCALE DRAWING						
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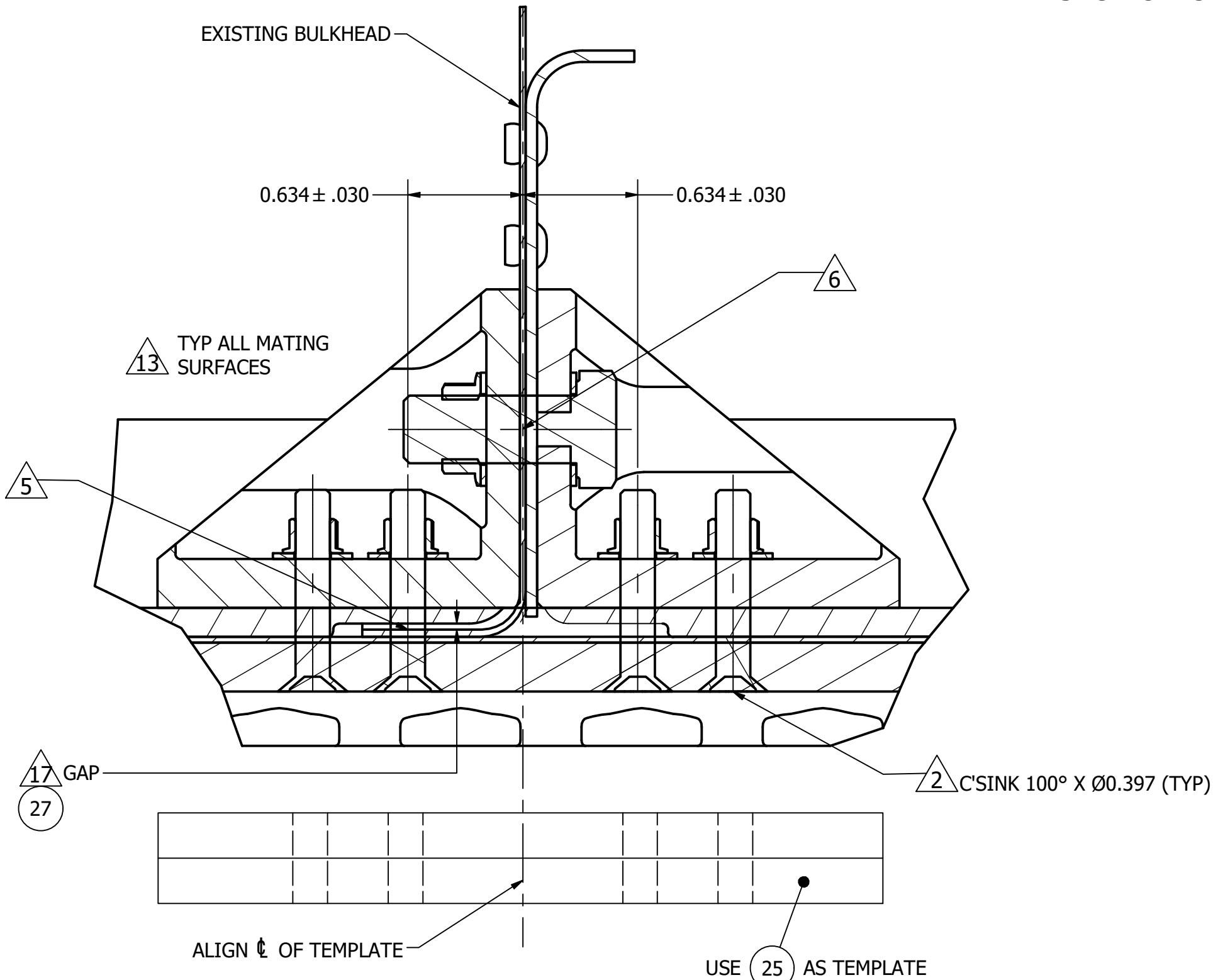
-2 FWD RAIL INSTALLATION

INSTALLATION MUST BE TESTED AFTER ASSEMBLY TO VERIFY ELECTRICAL BONDING. USING CALIBRATED MILLIOHM METER, TEST RESISTANCE BETWEEN THE FOLLOWING METAL-TO-METAL INTERFACES:

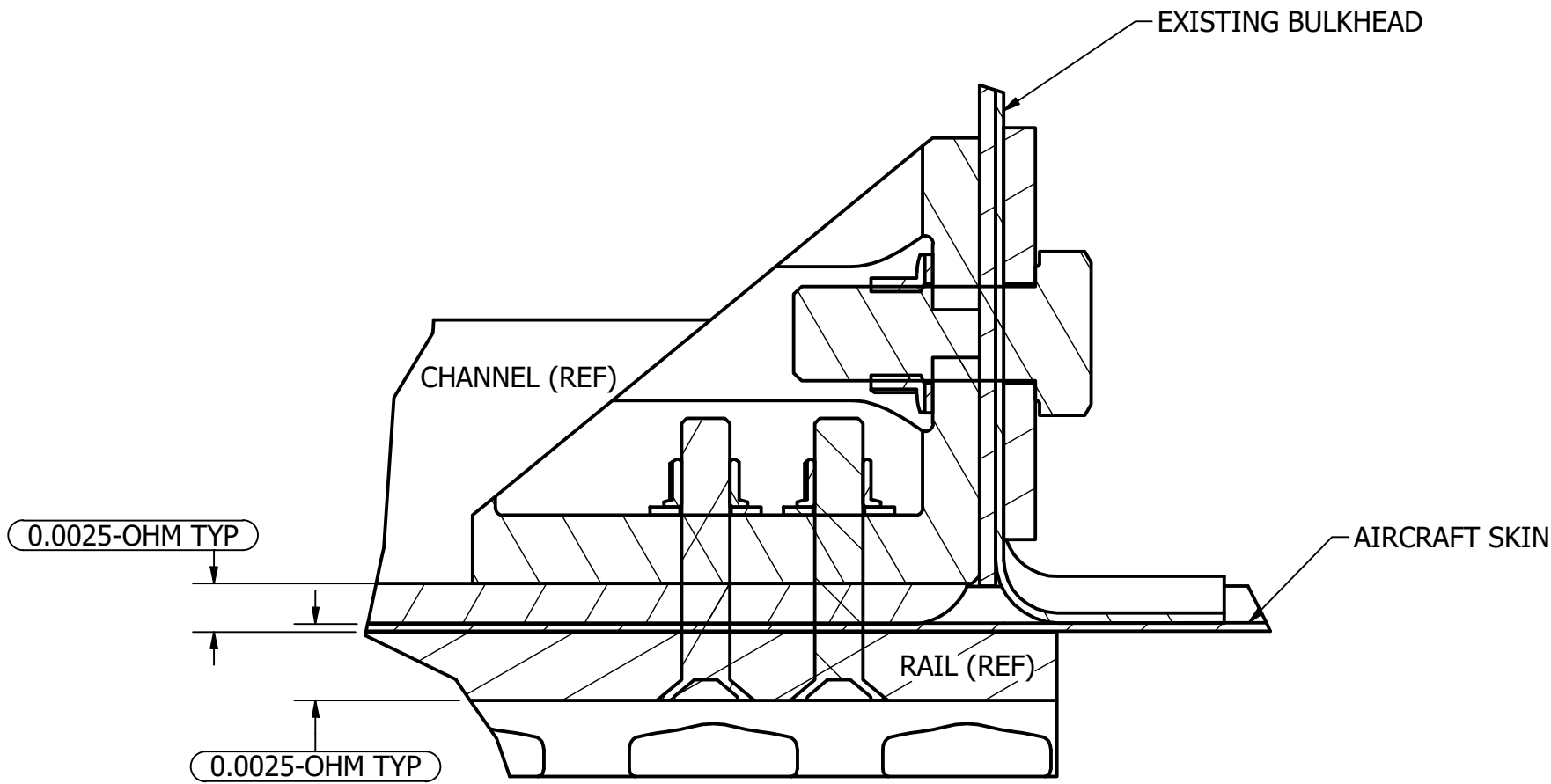
- LEFT CHANNEL TO NEAREST INTERNAL AIRCRAFT PRIMARY STRUCTURE (TYP), NOT TO EXCEED 2.5 MILLIOHM (0.0025 OHM).
- RIGHT CHANNEL TO NEAREST INTERNAL AIRCRAFT PRIMARY STRUCTURE (TYP), NOT TO EXCEED 2.5 MILLIOHM (0.0025 OHM).
- LOAD RAIL TO NEAREST EXTERNAL AIRCRAFT STRUCTURE (TYP), NOT TO EXCEED 2.5 MILLIOHM (0.0025 OHM).



SECTION CT-CT



DETAIL CW
MATCH DRILLING APPLICABLE
TO BOTH SIDES F.S. 128 AND 143



DETAIL CV
SHIM AND BONDING TESTS
APPLICABLE TO BOTH SIDES
F.S. 128, 143, AND 158

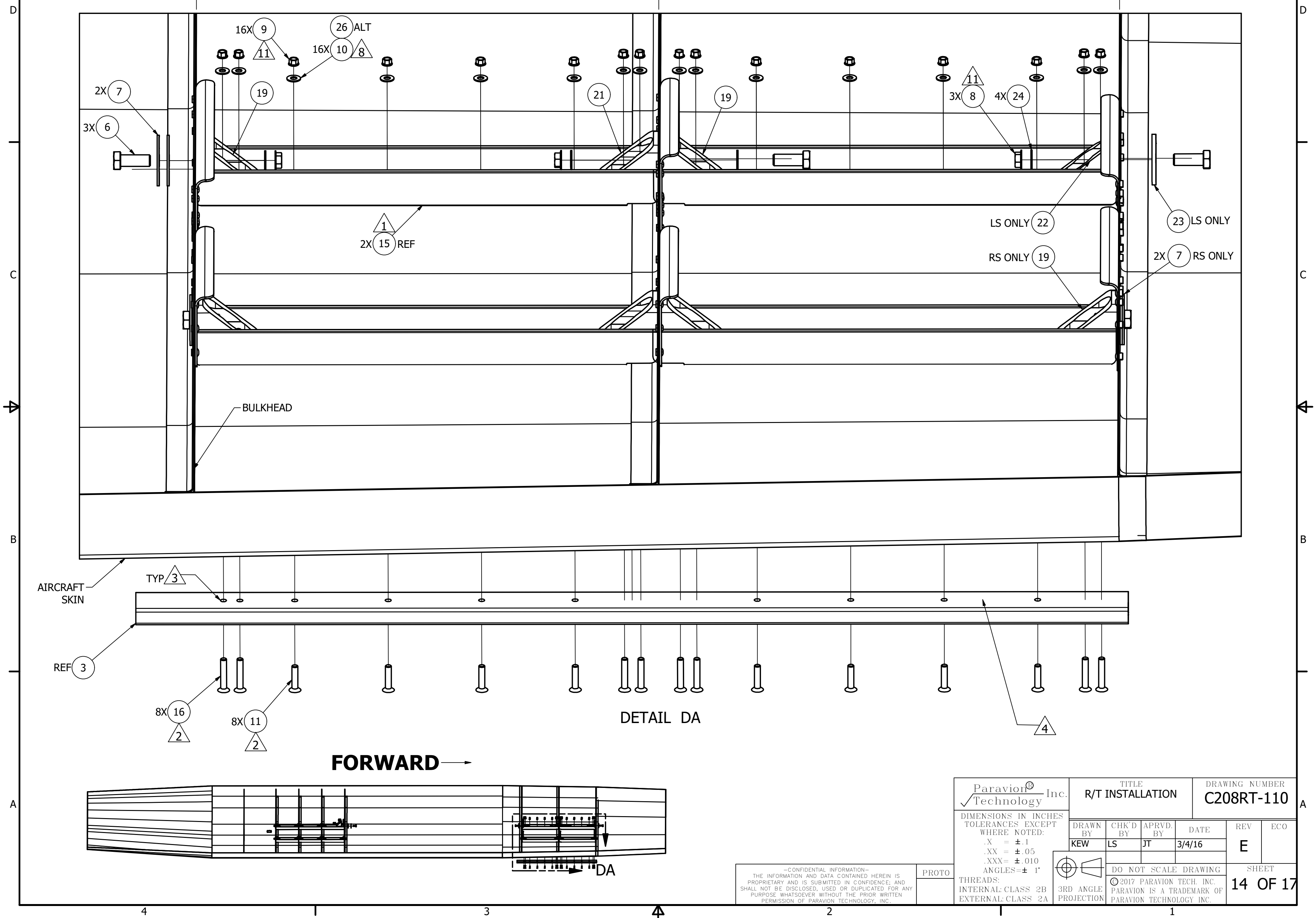
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PROTO

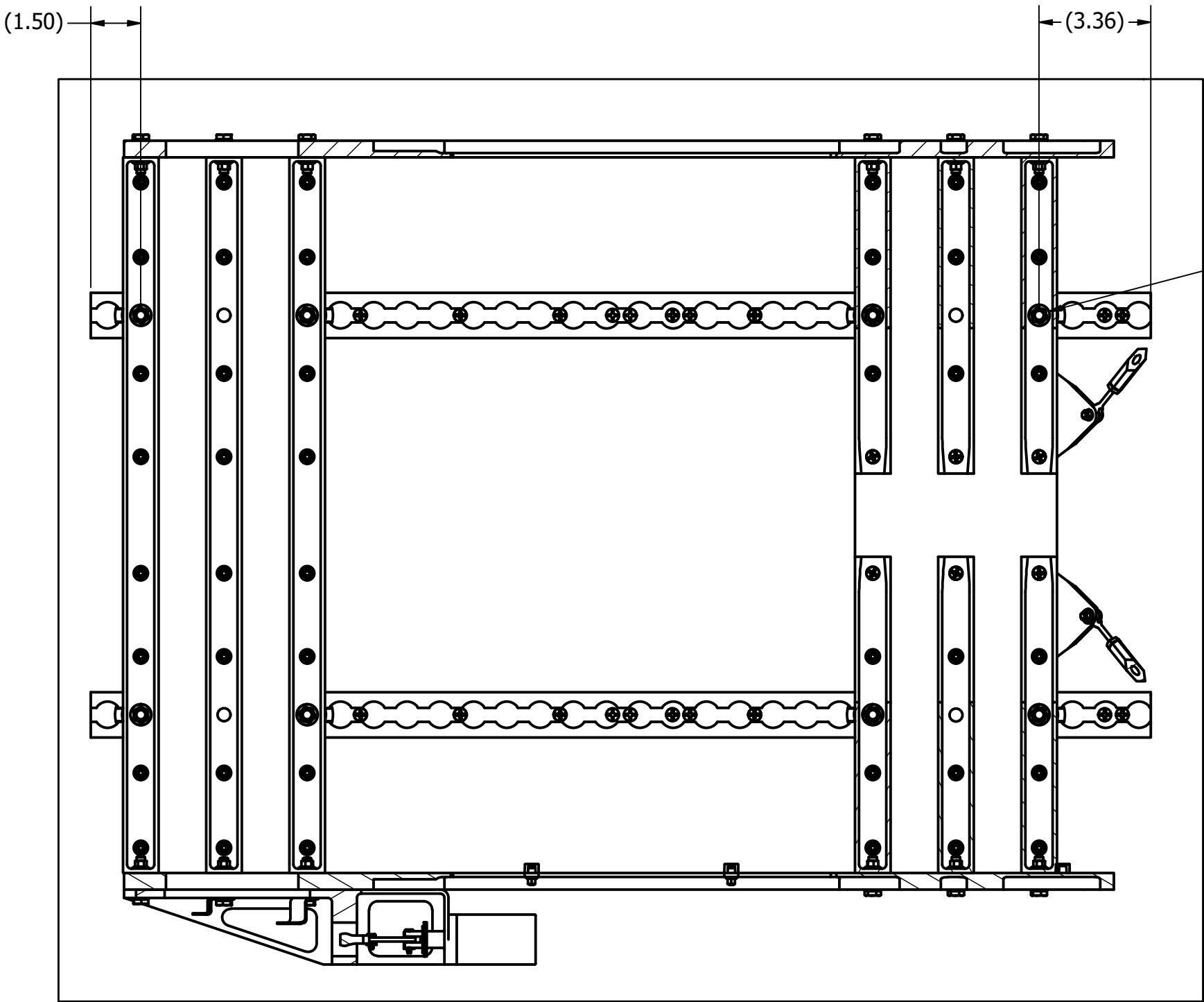
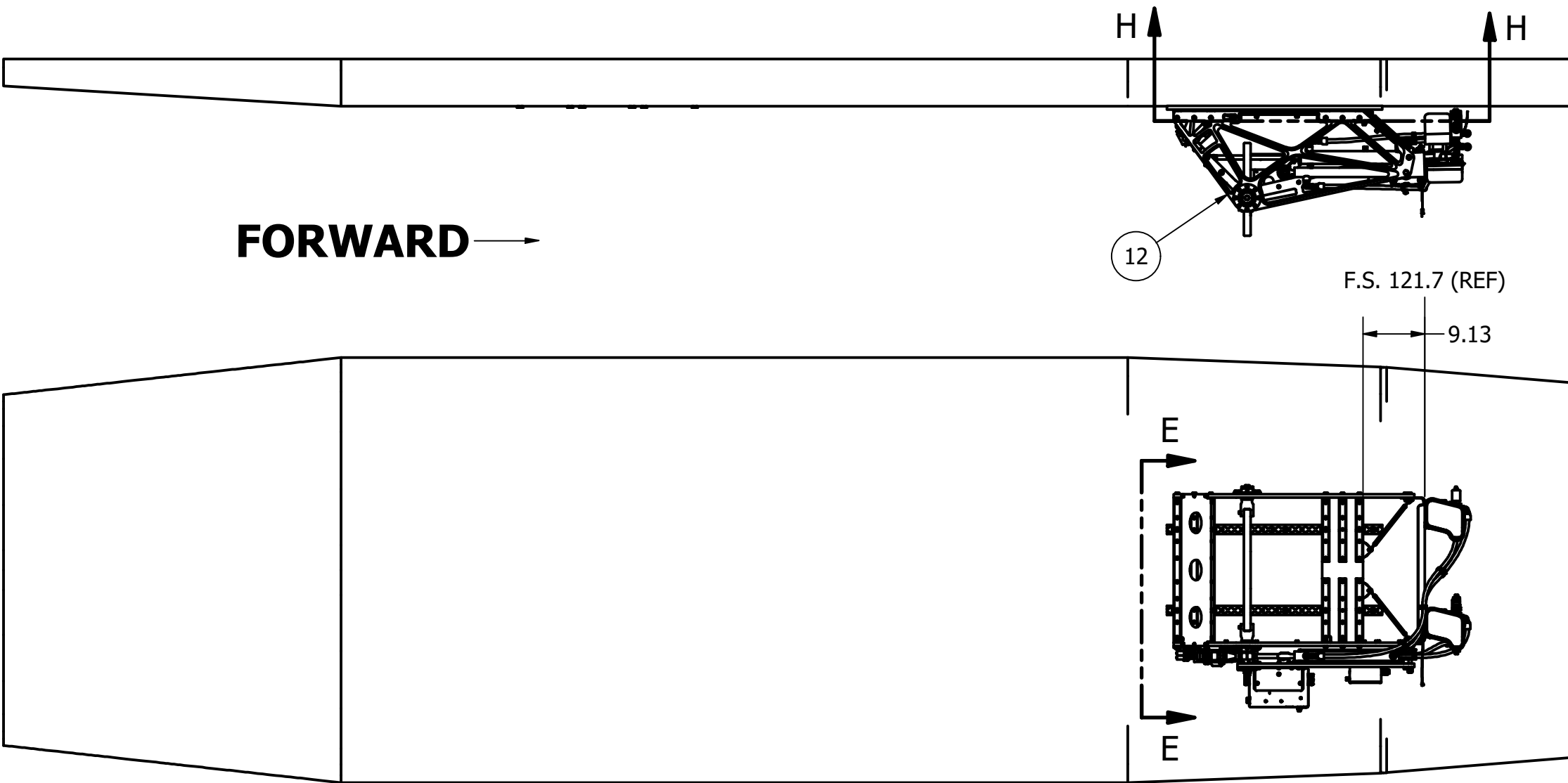
Paravion® Technology Inc.		TITLE R/T INSTALLATION		DRAWING NUMBER C208RT-110	
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-2 FWD RAIL INSTALLATION

ONLY LS EXPLODED VIEW SHOWN FOR CLARITY.
QUANTITIES ARE PER SIDE.



-2 FWD RETRACTABLE TURRET
INSTALLATION



8X TORQUE NUTS TO 160-190
IN-LBS PLUS LOCKNUT DRAG

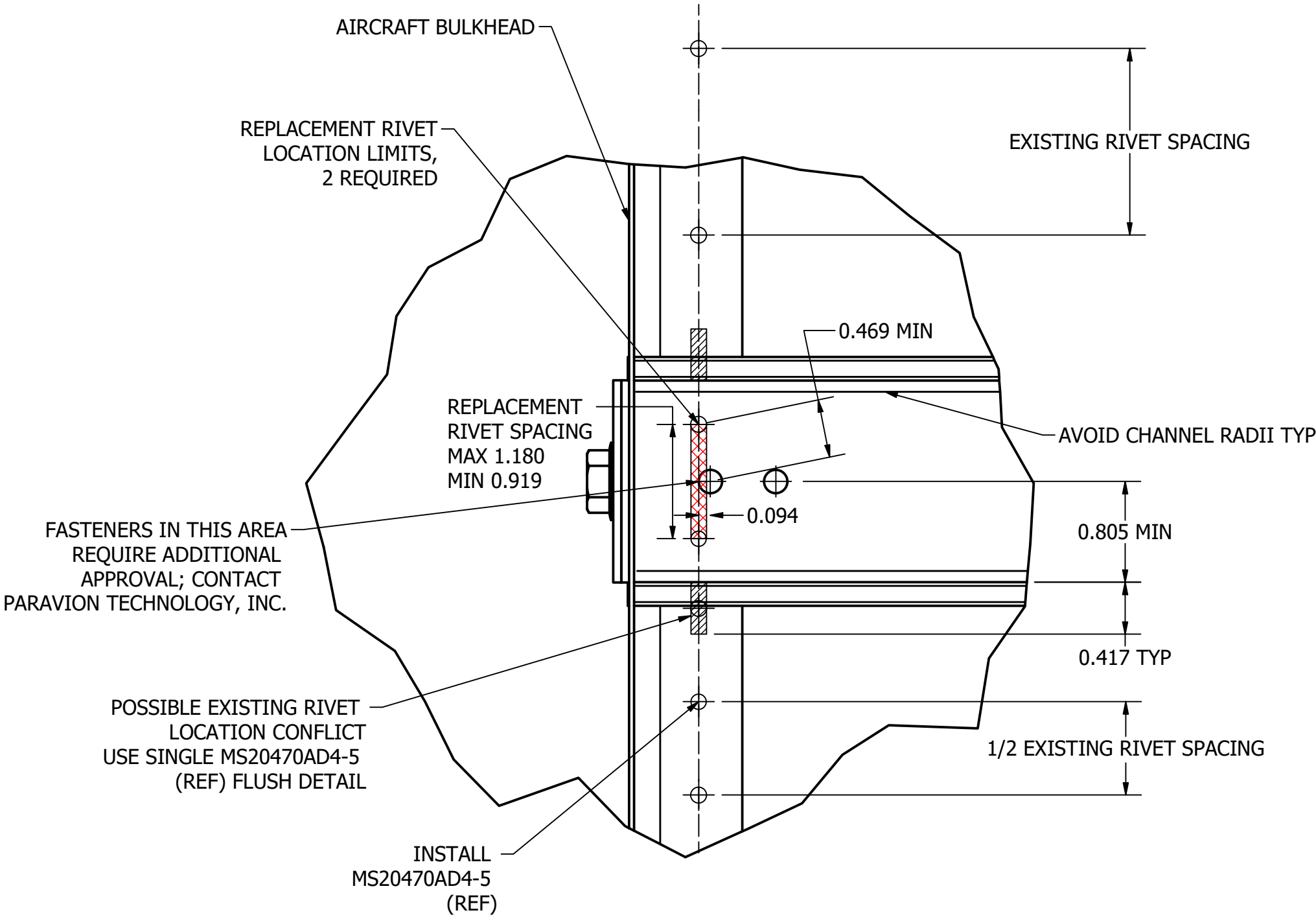
SECTION H-H

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PROTO

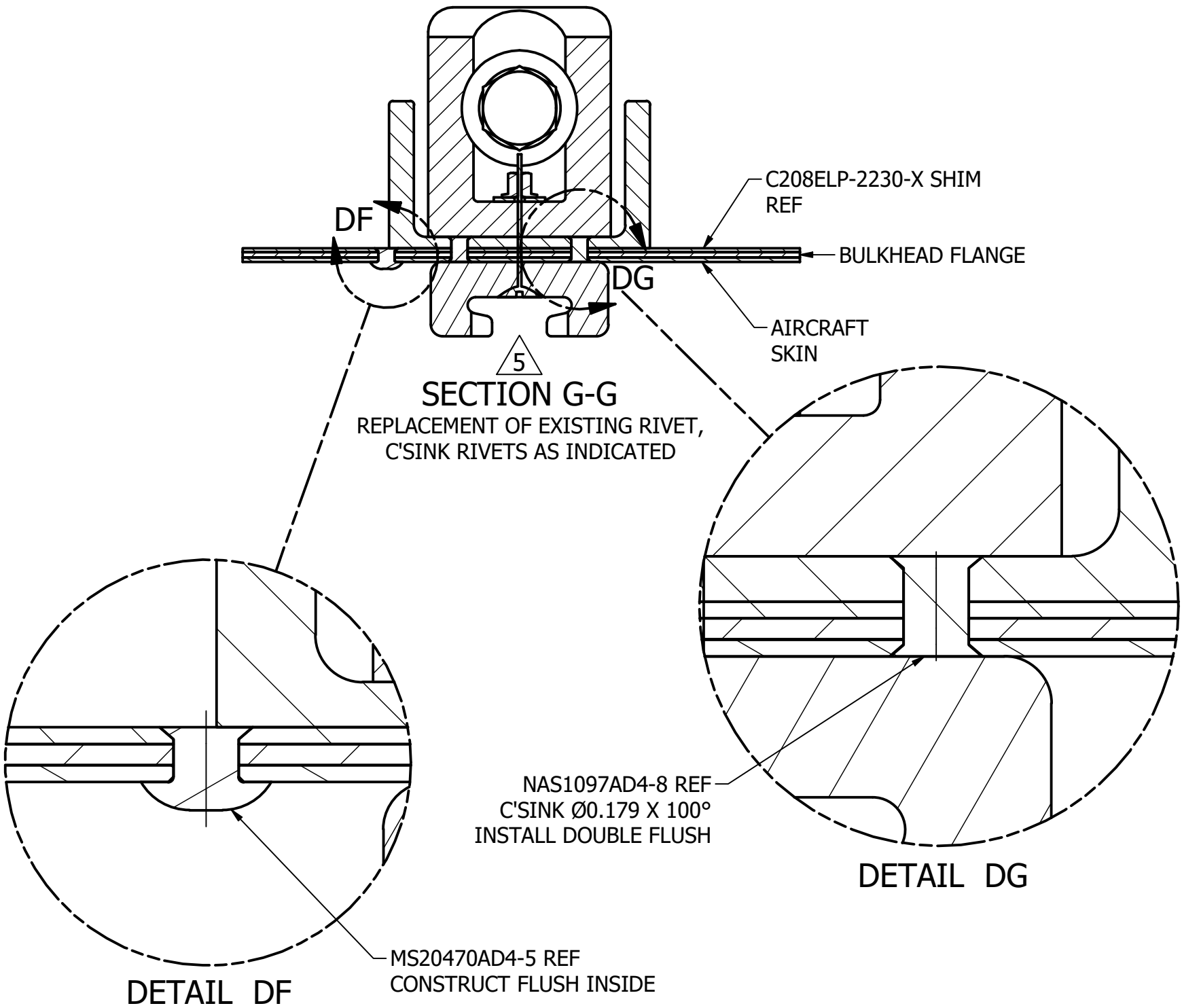
Paravion [®] Technology Inc.		TITLE R/T INSTALLATION		DRAWING NUMBER C208RT-110	
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-1/-2 INSTALLATION TYP



DETAIL BW

TYP ALL LOCATIONS WITH RIVET INTERFERENCE
C208ELP-2155-X ANGLE AND ASSOCIATED
FASTENERS REMOVED FOR CLARITY



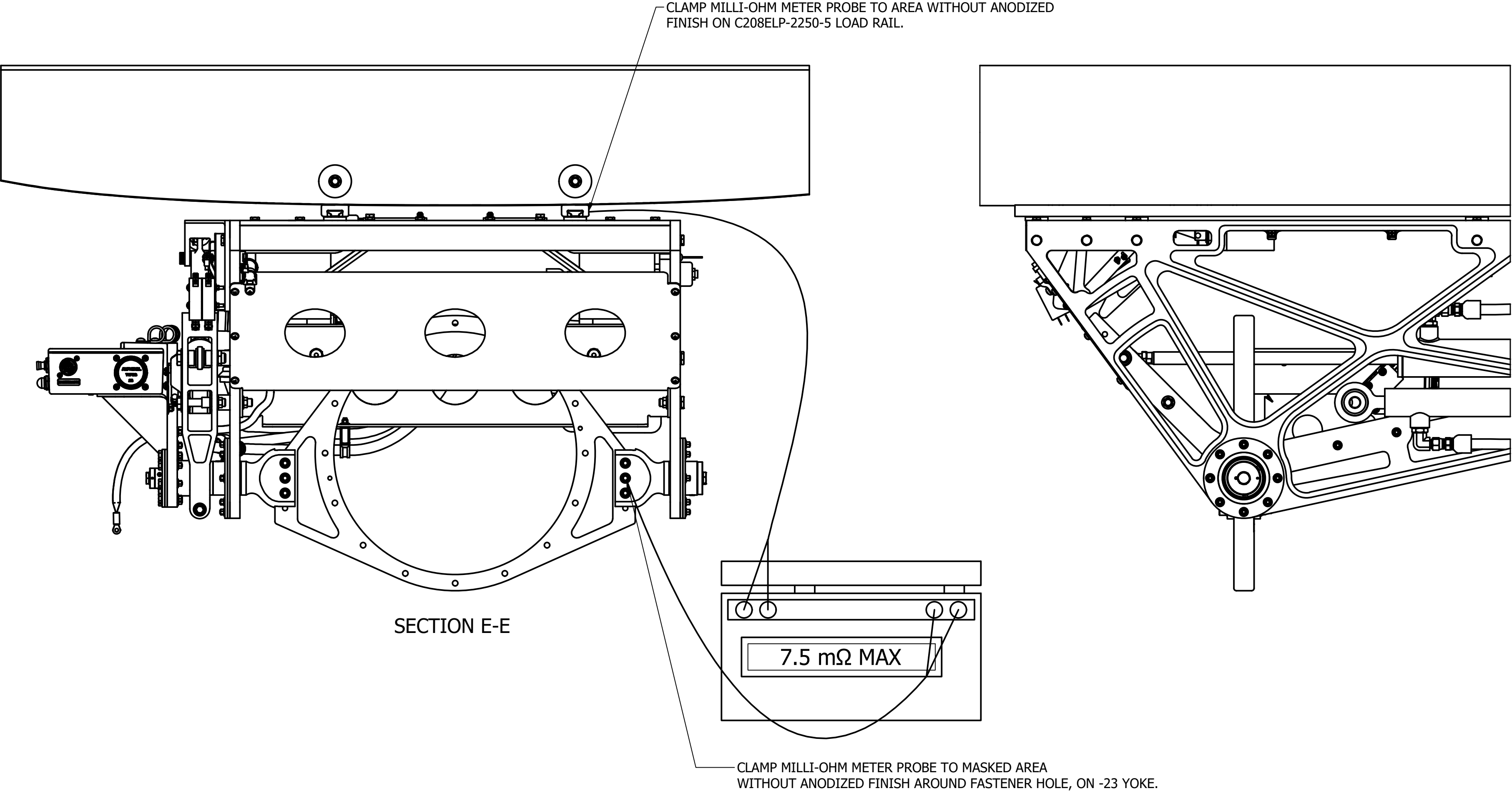
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		DO NOT SCALE DRAWING		REV E	ECO
THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A		3RD ANGLE PROJECTION		SHEET 16 OF 17	

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PROTO

-1/-2 BONDING TEST

D
C
B
A



- INSTALLATION MUST BE TESTED TO VERIFY ELECTRICAL BOND:
- INSTALL RT-1000-1 RETRACTABLE TURRET ASSEMBLY.
 - USING CALIBRATED MILLIOHM METER, TEST RESISTANCE OF RETRACT FRAME TO LOAD RAIL, NOT TO EXCEED 7.5 MILLIOHM (0.0075 OHM). IF TROUBLESHOOTING IS REQUIRED, EACH METAL-TO-METAL INTERFACE SHOULD NOT EXCEED 2.5 MILLIOHM (0.0025 OHM).

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Paravion [®] Technology Inc.		TITLE R/T INSTALLATION		DRAWING NUMBER C208RT-110	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ±.1 .XX = ±.05 .XXX = ±.010 ANGLES = ± 1°		DRAWN BY KEW	CHK'D BY LS	APRVD. BY JT	DATE 3/4/16
		DO NOT SCALE DRAWING			REV E
THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A		3RD ANGLE PROJECTION		SHEET 17 OF 17	
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D
C
B
A

Bill of Materials

*C208RT-110-1, REV. E

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*C208RT-110-1, REV. E	R/T INSTALLATION	1	KIT
2	C208ELP-2250-5	LOAD RAIL	2	EA
4	C208ELP-2130-1	DOUBLER	1	EA
6	AN6-7A	BOLT	8	EA
7	AN970-6	WASHER	8	EA
8	MS21042L6	NUT	8	EA
9	MS21042L3	NUT	36	EA
10	NAS1149D0332J	WASHER	36	EA
11	NAS1580C3T8	SCREW	12	EA
12	RT-1000-1	RETRACTABLE TURRET ASSEMBLY	1	EA
13	MS20470AD4-4.5	RIVET	27	EA
14	C208ELP-2130-11	DOUBLER	1	EA
16	NAS1580C3T12	SCREW	24	EA
17	C208ELP-2150-13	CHANNEL	6	EA
19	C208ELP-2155-21	ANGLE	8	EA
21	C208ELP-2155-22	ANGLE	4	EA
24	NAS1149D0632J	WASHER	12	EA
25	C208ELP-T2250-1	RAIL ASSY TEMPLATE	1	EA
26	NAS1149D0363J	WASHER	36	EA
27	C208ELP-2230-1	SHIM	1	EA

Bill of Materials

*C208RT-110-2, REV. E

ITEM #	P/N	DESCRIPTION	QTY	TYP
0	*C208RT-110-2, REV. E	R/T INSTALLATION	1	KIT
3	C208ELP-2250-6	LOAD RAIL	2	EA
4	C208ELP-2130-1	DOUBLER	2	EA
5	C208ELP-2130-2	DOUBLER	2	EA
6	AN6-7A	BOLT	6	EA
7	AN970-6	WASHER	6	EA
8	MS21042L6	NUT	6	EA
9	MS21042L3	NUT	32	EA
10	NAS1149D0332J	WASHER	32	EA
11	NAS1580C3T8	SCREW	16	EA
12	RT-1000-1	RETRACTABLE TURRET ASSEMBLY	1	EA
13	MS20470AD4-4.5	RIVET	68	EA
15	C208ELP-2150-15	CHANNEL	4	EA
16	NAS1580C3T12	SCREW	16	EA
18	C208ELP-2130-12	DOUBLER	1	EA
19	C208ELP-2155-21	ANGLE	5	EA
20	C208ELP-2130-13	DOUBLER	1	EA
20	C208ELP-2130-2	DOUBLER	1	EA
21	C208ELP-2155-22	ANGLE	2	EA
22	C208ELP-2155-23	ANGLE	1	EA
23	C208ELP-2130-21	WASHER	1	EA
24	NAS1149D0632J	WASHER	8	EA
25	C208ELP-T2250-1	RAIL ASSY TEMPLATE	1	EA
26	NAS1149D0363J	WASHER	32	EA
27	C208ELP-2230-1	SHIM	1	EA